

**ASHFORD SC  
ASHFORD IECC A  
WORKSTATION 2 TD STEPPING TABLE**

VERSION      UX1

**BERTH ABBREVIATIONS**

Axxx      PRE-ANNOUNCE BERTH (FOR RCCS PURPOSES) (A163, A170, A204, A205, A214, A215, A590)  
APW4      APPROACH BERTH DOWN MAIN (IECC B WORKSTATION 4)  
LSW4      LAST SENT BERTH DOWN MAIN ( IECC B WORKSTATION 4)  
CLRT      CLEAROUT BERTH  
DBxx      COMMON DISPLAY BERTH  
SSW4      HOLDING BERTH FOR LSW4  
SSDM      HOLDING BERTH FOR LSDM  
SSUG      HOLDING BERTH FOR LSUG  
SSW1      HOLDING BERTH FOR LSW1  
SSDH      HOLDING BERTH FOR LSDH  
STA1      SIMBIDS TRAIN APPROACH BERTH TO IECC A WORKSTATION 1  
STA2      SIMBIDS TRAIN APPROACH BERTH FROM IECC A WORKSTATION 1  
STA3      SIMBIDS TRAIN APPROACH BERTH FROM IECC B WORKSTATION 4  
STA4      SIMBIDS TRAIN APPROACH BERTH TO IECC B WORKSTATION 4  
LSDM      LAST SENT BERTH DOWN MEDWAY (WATERINGBURY)  
LSUG      LAST SENT BERTH UP GODSTONE (THREE BRIDGES)  
LSW1      LAST SENT BERTH UP MAIN (WORKSTATION NO.1)  
LSDH      LAST SENT BERTH DOWN HASTINGS (TONBRIDGE)  
X108      SIMBID HANDOVER BERTH FROM WORKSTATION 2 TO WORKSTATION 1  
X216      SIMBID HANDOVER BERTH FROM BERTH 201X TO BERTH X588  
X219      SIMBID HANDOVER BERTH FROM BERTH X200 TO BERTH 200X  
X137      SIMBID HANDOVER BERTH FROM WORKSTATION 1 TO WORKSTATION 2  
X588      SIMBID HANDOVER BERTH FROM WORKSTATION 2 TO IECC B WORKSTATION 4  
X200      SIMBID HANDOVER BERTH FROM IECC B WORKSTATION 4 TO WORKSTATION 2

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
0124	SSW1	\$0124		COPY STEP
0124	DB25			COM DIS MACRO - COMMON DISPLAY BERTH WITH X137
0126	0124	TSX T occ	TSW T occ	
0128	0126	TSW T occ	TSV T occ	
0130	0128	TSV T occ	TSU T occ	
0130	137X	137XG 'off'	\$0130 . -\$137X	
0130	DB11			COM DIS MACRO - COMMON DISPLAY BERTH WITH 137X
0131	0133	TGH T occ	TGG T occ	
0131	DB24			COM DIS MACRO - COMMON DISPLAY BERTH WITH X108
0132	0130	TJL T occ	R132A	
0132	X108	TJL T occ	R132B	
0132	0139	139G 'off'	\$0132 . -\$0139	
0132	STA1	L132BREQ	\$0132	Copy step 0132 to STA1 must be before copy step 0148 to STA1 in the IECC data.
0132	STA1	\$0132	L132BREQ	COPY STEP
0133	0135	TGJ T occ	TGH T occ	
0134	0130	TSP T occ	R134A	
0134	X108	TSP T occ	R134B	
0134	STA1	\$0134	L134BREQ	COPY STEP
0134	STA1	L134BREQ	\$0134	Copy step 0134 to STA1 must be before copy step 0150 to STA1 in the IECC data.
0135	0139	TGK T occ	R135AM	
0135	0141	TGK T occ	R135BM + R135BW	

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Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
0135	0143	TGK T occ	R135CM + R135CW	
0136	0130	THV T occ	R136A	
0136	X108	THV T occ	R136B	
0136	0143	143G 'off'	\$0136 . -\$0143	
0136	STA1	\$0136	L136BREQ	COPY STEP
0136	STA1	L136BREQ	\$0136	Copy step 0136 to STA1 must be before copy steps 0152 to STA1 and 0154 to STA1 in the IECC data.
0139	0132	132G 'off'	\$0139 . -\$0132	
0139	0155	TFL T occ	R139BM + R139BW	
0139	R146	TFL T occ	R139AM	
0141	0157	TGT T occ	R141	
0143	0136	136G 'off'	\$0143 . -\$0136	
0143	0159	THT T occ	R143AM + R143AW	
0143	0161	THT T occ	R143BM	
0148	0132	TFN T occ	R148AM . -\$0139	
0148	0155	R139BM	\$0148 . -\$0155	
0148	0155	R139BW	\$0148 . -\$0155	
0148	0155	R2063B	\$0148 . -\$0155	
0148	0155	155G 'off'	\$0148 . -\$0155	
0148	STA1	L132BREQ	\$0148 . R148AM . -\$STA1	Copy step 0132 to STA1 must be before copy step 0148 to STA1 in the IECC data.
0148	STA1	\$0148	L132BREQ . R148AM . -\$STA1	COPY STEP
0148	STA1	R148AM	\$0148 . L132BREQ . -\$STA1	COPY STEP
0148	CLRT	TFT T clr	\$0148 . UTFNCB f	ACI CLEAROUT
0148	2063	TFN T occ	R148BS	
0150	0134	TSK T occ	R150HM	
0150	0528	TSK T occ	R150BM	
0150	0530	TSK T occ	R150AM	
0150	STA1	L134BREQ	\$0150 . R150HM . -\$STA1	Copy step 0134 to STA1 must be before copy step 0150 to STA1 in the IECC data.
0150	STA1	R150HM	\$0150 . L134BREQ . -\$STA1	COPY STEP
0150	STA1	\$0150	L134BREQ . R150HM . -\$STA1	COPY STEP
0150	R049	TSK T occ	R150CS	
0150	R047	TSK T occ	R150DS	
0150	R045	TSK T occ	R150ES	
0150	R043	TSK T occ	R150FS	
0150	2059	TSK T occ	R150GS	
0152	0136	THK T occ	R152HM	
0152	0159	R143AM	\$0152 . -\$0159	
0152	0159	R143AW	\$0152 . -\$0159	
0152	0159	R523BM	\$0152 . -\$0159	
0152	0159	R523BW	\$0152 . -\$0159	
0152	0159	R523BC	\$0152 . -\$0159	
0152	0159	R527AM	\$0152 . -\$0159	
0152	0159	R527AW	\$0152 . -\$0159	
0152	0159	R527AC	\$0152 . -\$0159	
0152	0159	R525BM	\$0152 . -\$0159	
0152	0159	R525BW	\$0152 . -\$0159	
0152	0159	R525BC	\$0152 . -\$0159	
0152	0159	R2059B	\$0152 . -\$0159	
0152	0159	159G 'off'	\$0152 . -\$0159	
0152	0528	THK T occ	R152BM	
0152	0530	THK T occ	R152AM	
0152	2059	THK T occ	R152GS	

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Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
0152	STA1	L136BREQ	\$0152 . R152HM . -\$STA1	Copy step 0136 to STA1 must be before copy step 0152 to STA1 in the IECC data.
0152	STA1	R152HM	\$0152 . L136BREQ . -\$STA1	COPY STEP
0152	STA1	\$0152	L136BREQ . R152HM . -\$STA1	COPY STEP
0152	R049	THK T occ	R152CS	
0152	R047	THK T occ	R152DS	
0152	R045	THK T occ	R152ES	
0152	R043	THK T occ	R152FS	
0152	CLRT	THJ T clr	\$0152 . UTHKBA f . UTHKCA f	ACI CLEAROUT
0154	0136	TMK T occ	R154HM	
0154	0161	R143BM	\$0154 . -\$0161	
0154	0161	R523CM	\$0154 . -\$0161	
0154	0161	R523CC	\$0154 . -\$0161	
0154	0161	R525CM	\$0154 . -\$0161	
0154	0161	R525CC	\$0154 . -\$0161	
0154	0161	R527BM	\$0154 . -\$0161	
0154	0161	R527BC	\$0154 . -\$0161	
0154	0161	R2059C	\$0154 . -\$0161	
0154	0161	161G 'off'	\$0154 . -\$0161	
0154	0528	TMK T occ	R154BM	
0154	0530	TMK T occ	R154AM	
0154	2059	TMK T occ	R154GS	
0154	STA1	L136BREQ	\$0154 . R154HM . -\$STA1	Copy step 0136 to STA1 must be before copy step 0154 to STA1 in the IECC data.
0154	STA1	\$0154	L136BREQ . R154HM . -\$STA1	COPY STEP
0154	STA1	R154HM	\$0154 . L136BREQ . -\$STA1	COPY STEP
0154	R049	TMK T occ	R154CS	
0154	R047	TMK T occ	R154DS	
0154	R045	TMK T occ	R154ES	
0154	R043	TMK T occ	R154FS	
0154	CLRT	TMJ T clr	\$0154 . UTMKCB f . UTMKDB f	ACI CLEAROUT
0155	0148	148G 'off'	\$0155 . -\$0148	
0155	0148	R160EM	\$0155 . -\$0148	
0155	0148	R160EC	\$0155 . -\$0148	
0155	0148	R2032B	\$0155 . -\$0148	
0155	0148	R2038E	\$0155 . -\$0148	
0155	0163	TFU T occ	R155AM + R155AW	
0155	0165	TFU T occ	R155BM	
0155	0401	TFU T occ	R155CM	
0155	CLRT	TFT T clr	\$0155 . UTFUAC f . UTFUBC f	ACI CLEAROUT
0157	0163	TGV T occ	R157AM + R157AW	
0157	0165	TGV T occ	R157BM	
0157	0401	TGV T occ	R157CM	
0157	2030	2030G 'off'	\$0157 . -\$2030	
0157	2030	R2032A	\$0157 . -\$2030	
0157	2030	R160DS	\$0157 . -\$2030	
0157	2030	R2038D	\$0157 . -\$2030	
0157	DB13			COM DIS MACRO - COMMON DISPLAY BERTH WITH 2030
0159	0152	152G 'off'	\$0159 . -\$0152	
0159	0152	R160B1M	\$0159 . -\$0152	
0159	0152	R160B1W	\$0159 . -\$0152	
0159	0152	R160B1C	\$0159 . -\$0152	
0159	0152	R160B2M	\$0159 . -\$0152	
0159	0152	R160B2W	\$0159 . -\$0152	

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Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
0159	0152	R160B2C	\$0159 .-\$0152	
0159	0152	R162B1M	\$0159 .-\$0152	
0159	0152	R162B1W	\$0159 .-\$0152	
0159	0152	R162B1C	\$0159 .-\$0152	
0159	0152	R162B2M	\$0159 .-\$0152	
0159	0152	R162B2W	\$0159 .-\$0152	
0159	0152	R162B2C	\$0159 .-\$0152	
0159	0152	R164B1M	\$0159 .-\$0152	
0159	0152	R164B1W	\$0159 .-\$0152	
0159	0152	R164B1C	\$0159 .-\$0152	
0159	0152	R164B2M	\$0159 .-\$0152	
0159	0152	R164B2W	\$0159 .-\$0152	
0159	0152	R164B2C	\$0159 .-\$0152	
0159	0152	R400BM	\$0159 .-\$0152	
0159	0152	R400BW	\$0159 .-\$0152	
0159	0152	R400BC	\$0159 .-\$0152	
0159	0152	R2036B	\$0159 .-\$0152	
0159	0152	R2038B	\$0159 .-\$0152	
0159	0165	THH T occ	R159A1M + R159A2M	
0159	0401	THH T occ	R159DM	
0159	183X	THH T occ	R159B1M + R159B2M	
0159	CLRT	THJ T clr	\$0159 . UTHHAC f . UTHHBC f	ACI CLEAROUT
0159	2036	THH T occ	R159CS	
0160	0148	TGY T occ	[R160EM + R160EC] .-\$0148 .-\$0155	
0160	0150	TGY T occ	R160CM + R160CW	
0160	0152	TGY T occ	[R160B1M + R160B1W + R160B1C + R160B2M + R160B2W + R160B2C] .-\$0152 .-\$0159	
0160	0154	TGY T occ	[R160AM + R160AW + R160AC] .-\$0154 .-\$0161	
0160	0155	TGY T occ	[R160EM + R160EC] . \$0148	
0160	0157	TGY T occ	R160DS . \$2030	
0160	0159	TGY T occ	[R160B1M + R160B1W + R160B1C + R160B2M + R160B2W + R160B2C] . \$0152	
0160	0161	TGY T occ	[R160AM + R160AW + R160AC] . \$0154	
0160	0165	165G 'off'	\$0160 .-\$0165	
0160	2030	TGY T occ	R160DS .-\$0157 .-\$2030	
0161	0154	154G 'off'	\$0161 .-\$0154	
0161	0154	R160AM	\$0161 .-\$0154	
0161	0154	R160AW	\$0161 .-\$0154	
0161	0154	R160AC	\$0161 .-\$0154	
0161	0154	R162AM	\$0161 .-\$0154	
0161	0154	R162AW	\$0161 .-\$0154	
0161	0154	R162AC	\$0161 .-\$0154	
0161	0154	R164AM	\$0161 .-\$0154	
0161	0154	R164AW	\$0161 .-\$0154	
0161	0154	R164AC	\$0161 .-\$0154	
0161	0154	R400AM	\$0161 .-\$0154	
0161	0154	R400AW	\$0161 .-\$0154	
0161	0154	R400AC	\$0161 .-\$0154	
0161	0154	R2038A	\$0161 .-\$0154	
0161	0154	R2036A	\$0161 .-\$0154	
0161	0165	TMG T occ	R161AM	
0161	0401	TMG T occ	R161DM	
0161	2036	TMG T occ	R161CS	
0161	183X	TMG T occ	R161BM	
0161	CLRT	TMJ T clr	\$0161 . UTMGAC f . UTMGBC f	ACI CLEAROUT
0162	0150	TPW T occ	R162CM + R162CW	

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Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
0162	0152	TPW T occ	[R162B1M + R162B1W + R162B1C + R162B2M + R162B2W + R162B2C] . -\$0152 . -\$0159	
0162	0154	TPW T occ	[R162AM + R162AW + R162AC] . -\$0154 . -\$0161	
0162	0159	TPW T occ	[R162B1M + R162B1W + R162B1C + R162B2M + R162B2W + R162B2C] . \$0152	
0162	0161	TPW T occ	[R162AM + R162AW + R162AC] . \$0154	
0163	0166	TFZ T occ	R163AS . \$0167	
0163	0167	TFZ T occ	R163AS . -\$0166 . -\$0167	
0163	0169	TFZ T occ	R163BM	
0163	2032	2032G 'off'	\$0163 . -\$2032	
0163	DB15			COM DIS MACRO - COMMON DISPLAY BERTH WITH 2032
0164	0150	THB T occ	R164CM + R164CW	
0164	0152	THB T occ	[R164B1M + R164B1W + R164B1C + R164B2M + R164B2W + R164B2C] . -\$0152 . \$0159	
0164	0154	THB T occ	[R164AM + R164AW + R164AC] . -\$0154 . -\$0161	
0164	0159	THB T occ	[R164B1M + R164B1W + R164B1C + R164B2M + R164B2W + R164B2C] . \$0152	
0164	0161	THB T occ	[R164AM + R164AW + R164AC] . \$0154	
0165	0160	160G 'off'	\$0165 . -\$0160	
0165	0166	TKA T occ	R165AS . \$0167	
0165	0167	TKA T occ	R165AS . -\$0166 . -\$0167	
0165	0169	TKA T occ	R165BM	
0166	0160	TFZ T occ	R166AM	
0166	0163	TFZ T occ	R166BS . \$2032	
0166	0167	167G 'off'	\$0166 . -\$0167	
0166	0167	R163AS	\$0166 . -\$0167	
0166	0167	R165AS	\$0166 . -\$0167	
0166	2032	TFZ T occ	R166BS . -\$0163 . -\$2032	
0166	CLRT	TRN T clr	\$0166 . UTFZCA f . UTFZDA f	ACI CLEAROUT
0167	0169	TRP T occ	R167	
0167	0166	166G 'off'	\$0167 . -\$0166	
0167	0166	R168XCS	\$0167 . -\$0166	
0167	CLRT	TRN T clr	\$0167 . UTRPAB f	ACI CLEAROUT
0169	168X	168XG 'off'	\$0169 . -\$168X	
0169	0171	TKF T occ	TKE T occ	
0169	DB16			COM DIS MACRO - COMMON DISPLAY BERTH WITH 168X
0170	0162	TPP T occ	R170BM	
0170	0164	TPP T occ	R170AM + R170AW	
0171	0173	TKG T occ	TKF T occ	
0172	0170	TPN T occ	TPL T occ	
0173	0175	TKH T occ	TKG T occ	
0174	0172	TPL T occ	TPK T occ	
0175	0177	TKJ T occ	TKH T occ	
0176	0174	TPK T occ	TPJ T occ	
0177	0179	PKK T occ	TKJ T occ	
0178	0176	TPJ T occ	PPH T occ	
0179	0181	PKL T occ	PKK T occ	
0180	0178	PPH T occ	PPG T occ	
0181	0197	PKN T occ	R181A	
0181	0199	PKN T occ	R181B	
0181	201X	PKN T occ	R181C	
0181	203X	PKN T occ	R181D	
0182	0180	PPG T occ	PPF T occ	
0182	2071	2071G 'off'	\$0182 . -\$2071	

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Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
0182	DB17			COM DIS MACRO - COMMON DISPLAY BERTH WITH 2071 AND 183X
0184	0182	PLA T occ	R184AM	
0184	168X	PLA T occ	R184BM	
0184	0197	197G 'off'	\$0184 .-\$0197	
0184	0197	R2073A	\$0184 .-\$0197	
0184	0197	R181A	\$0184 .-\$0197	
0184	0197	R2071A	\$0184 .-\$0197	
0184	0197	R183XA	\$0184 .-\$0197	
0184	CLRT	PLB T clr	\$0184 . UPLABA f	ACI CLEAROUT
0184	2073	PLA T occ	R184CS	
0186	0182	PKS T occ	R186AM	
0186	168X	PKS T occ	R186BM	
0186	0199	199G 'off'	\$0186 .-\$0199	
0186	0199	R2073B	\$0186 .-\$0199	
0186	0199	R181B	\$0186 .-\$0199	
0186	0199	R2071B	\$0186 .-\$0199	
0186	0199	R183XB	\$0186 .-\$0199	
0186	2073	PKS T occ	R186CS	
0188	0182	PPC T occ	R188A	
0188	168X	PPC T occ	R188B	
0188	201X	201XG 'off'	\$0188 .-\$201X	
0188	201X	R181C	\$0188 .-\$201X	
0188	201X	R2071C	\$0188 .-\$201X	
0188	201X	R183XC	\$0188 .-\$201X	
0190	0182	PPB T occ	R190A	
0190	168X	PPB T occ	R190B	
0190	203X	203XG 'off'	\$0190 .-\$203X	
0190	203X	R181D	\$0190 .-\$203X	
0190	203X	R2071D	\$0190 .-\$203X	
0190	203X	R183XD	\$0190 .-\$203X	
0190	CLRT	PPA T clr	\$0190 . UPPBCA f	ACI CLEAROUT
0197	0184	184G 'off'	\$0197 .-\$0184	
0197	0184	R2086A	\$0197 .-\$0184	
0197	0184	R2084B	\$0197 .-\$0184	
0197	0184	R200XB	\$0197 .-\$0184	
0197	0184	R251A	\$0197 .-\$0184	
0197	0205	PLE T occ	R197B	
0197	0252	PLE T occ	R197A	
0197	CLRT	PLB T clr	\$0197 . UPLEAC f . UPLEBC f	ACI CLEAROUT
0199	0186	186G 'off'	\$0199 .-\$0186	
0199	0186	R200XA	\$0199 .-\$0186	
0199	0186	R2084A	\$0199 .-\$0186	
0199	0205	PKU T occ	R199	
0202	0188	PNW T occ	R202B	
0202	0190	PNW T occ	R202A	
0204	0202	PNU T occ	PNT T occ	
0205	0207	PKZ T occ	PKY T occ	
0205	2084	2084G 'off'	\$0205 .-\$2084	
0205	DB18			COM DIS MACRO - COMMON DISPLAY BERTH WITH 200X
0206	0204	PNT T occ	PNS T occ	
0207	0209	PLT T occ	PKZ T occ	
0207	A205	\$0207	-LDM-AGBAARR	COPY STEP
0208	0206	PNS T occ	PNR T occ	



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Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
0209	0211	PLU T occ	PLT T occ	
0210	0208	PNR T occ	PNP T occ	
0211	0213	PLV T occ	PLU T occ	
0212	0210	PNP T occ	PNN T occ	
0213	0215	PLW T occ	PLV T occ	
0214	0212	PNN T occ	PRK T occ	
0215	0217	PLX T occ	PLW T occ	
0216	0214	PRK T occ	PRJ T occ	
0216	DB21			COM DIS MACRO - COMMON DISPLAY BERTH WITH X216
0217	0219	PZP T occ	PLX T occ	
0217	A215	\$0217	-LDM-AGBAARR	COPY STEP
0218	0216	PRJ T occ	PRH T occ	
0219	0221	PZR T occ	PZP T occ	
0219	DB20			DIS COM MACRO - COMMON DISPLAY BERTH WITH X219
0221	0591	PZS T occ	PZR T occ	
0251	0184	PMT T occ	R251A	
0251	R195	PMT T occ	R251B	
0252	2086	2086G 'off'	\$0252 . -\$2086	
0252	D101	PLM T occ	R252	
0252	DB19			COM DIS MACRO - COMMON DISPLAY BERTH WITH 2086
0253	0251	PJT T occ	R253	
0400	0150	TMB T occ	R400CM + R400CW	
0400	0152	TMB T occ	[R400BM + R400BW + R400BC] . -\$0152 . -\$0159	
0400	0154	TMB T occ	[R400AM + R400AW + R400AC] . -\$0154 . -\$0161	
0400	0159	TMB T occ	[R400BM + R400BW + R400BC] . \$0152	
0400	0161	TMB T occ	[R400AM + R400AW + R400AC] . \$0154	
0401	X403	TTB T occ	R401	
0401	2038	2038G 'off'	\$0401 . -\$2038	
0401	DB14			COM DIS MACRO - COMMON DISPLAY BERTH WITH 2038
0402	0400	HR T occ	R402	
0403	SSDH	\$0403		COPY STEP
0404	0402	HS T occ	HU T occ	
0406	0404	HU T occ		
0505	0507	JX1 T occ	JV T occ . F810 _f	
0507	0509	BB12 T occ	JX1013 T occ	
0507	CLRT	JX1013 T clr	\$0507 . F810 _I	
0509	0521	BC T occ	BB10 T occ	
0510	T508	NB T occ	AP913 T occ	
0510	CLRT	AP913 T clr	\$0510 . F810 _I	
0512	0510	AP15 T occ	F810 _f . AN T occ	
0521	0525	TJA T occ	R521BM + R521BW	
0521	0527	TJA T occ	R521CM + R521CW	
0521	0526	TJA T occ	R521AS	
0523	0152	TJJ T occ	[R523BM + R523BW + R523BC] . \$0159	
0523	0154	TJJ T occ	[R523CM + R523CC] . \$0161	
0523	0157	TJJ T occ	R523AM	
0523	0159	TJJ T occ	[R523BM + R523BW + R523BC] . -\$0159 . -\$0152	
0523	0161	TJJ T occ	[R523CM + R523CC] . -\$0161 . -\$0154	
0524	0512	AN T occ	TMS T occ	
0524	2041	2041G 'off'	\$0524 . -\$2041	

**ASHFORD SC  
ASHFORD IECC A  
WORKSTATION 2 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
0524	DB12			COM DIS MACRO - COMMON DISPLAY BERTH WITH 2041
0525	0152	TJJ T occ	[R525BM + R525BW + R525BC] . \$0159	
0525	0154	TJJ T occ	[R525CM + R525CC] . \$0161	
0525	0157	TJJ T occ	R525AM	
0525	0159	TJJ T occ	[R525BM + R525BW + R525BC] . -\$0159 . -\$0152	
0525	0161	TJJ T occ	[R525CM + R525CC] . -\$0161 . -\$0154	
0525	0528	528G 'off'	\$0525 . -\$0528	
0526	0524	TJE T occ	R526	
0526	CLRT	P1091N	\$0526	
0527	0152	TMM T occ	[R527AM + R527AW + R527AC] . \$0159	
0527	0154	TMM T occ	[R527BM + R527BC] . \$0161	
0527	0159	TMM T occ	[R527AM + R527AW + R527AC] . -\$0159 . -\$0152	
0527	0161	TMM T occ	[R527BM + R527BC] . -\$0161 . -\$0154	
0527	0530	530G 'off'	\$0527 . -\$0530	
0528	0524	TJG T occ	R528	
0528	0525	525G 'off'	\$0528 . -\$0525	
0530	0524	TMP T occ	R530	
0530	0527	527G 'off'	\$0530 . -\$0527	
0584	0218	PRH T occ	PRG T occ	
0586	0584	PRG T occ	PRF T occ	
0588	0586	PRF T occ	PRE T occ	
0588	DB22			COM DIS MACRO - COMMON DISPLAY BERTH WITH X588
0590	0588	PRE T occ	-LUMBAAGA . PRD T occ	
0591	0593	PZV T occ	PZS T occ	
0591	APW4	\$0591		COPY STEP
0592	0590	PRD T occ	PRB T occ	
0593	0595	PZW T occ	-LDMAGBAA . PZV T occ	
0593	APW4	\$0593		COPY STEP
0594	0592	PRB T occ	PRA T occ	
0595	DB26			COM DIS MACRO - COMMON DISPLAY BERTH WITH X200
0595	SSW4	\$0595	-LDMAGBAA	COPY STEP
0596	0594	PRA T occ	HXZ T occ	
0598	0596	HXZ T occ	HXY T occ	
0598	DB23			COM DIS MACRO - COMMON DISPLAY BERTH WITH 609X
2030	0157	157G 'off'	\$2030 . -\$0157	
2030	0157	R141	\$2030 . -\$0157	
2030	0157	R2059A	\$2030 . -\$0157	
2030	0157	R2061	\$2030 . -\$0157	
2030	0157	R523AM	\$2030 . -\$0157	
2030	0157	R525AM	\$2030 . -\$0157	
2030	0528	TGT T occ	R2030A	
2030	DB13			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0157
2030	R049	TGT T occ	R2030B	
2030	R047	TGT T occ	R2030C	
2030	R045	TGT T occ	R2030D	
2030	R043	TGT T occ	R2030E	
2030	2061	TGT T occ	R2030G	
2030	2059	TGT T occ	R2030F	
2032	0148	TFW T occ	R2032B . -\$0155 . -\$0148	
2032	0155	TFW T occ	R2032B . \$0148	



**ASHFORD SC  
ASHFORD IECC A  
WORKSTATION 2 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
2032	0157	TFW T occ	R2032A . \$2030	
2032	0163	163G 'off'	\$2032 . -\$0163	
2032	2030	TFW T occ	R2032A . - \$0157 . -\$2030	
2032	DB15			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0163
2036	0152	THD T occ	R2036B . -\$0159 . -\$0152	
2036	0154	THD T occ	R2036A . -\$0161 . -\$0154	
2036	0159	THD T occ	R2036B . \$0152	
2036	0161	THD T occ	R2036A . \$0154	
2036	CLRT	P1136N	\$2036	
2038	0148	TTR T occ	R2038E . -\$0155 . -\$0148	
2038	0150	TTR T occ	R2038C	
2038	0152	TTR T occ	R2038B . -\$0152 . -\$0159	
2038	0154	TTR T occ	R2038A . -\$0161 . -\$0154	
2038	0155	TTR T occ	R2038E . \$0148	
2038	0157	TTR T occ	R2038D . \$2030	
2038	0159	TTR T occ	R2038B . \$0152	
2038	0161	TTR T occ	R2038A . \$0154	
2038	0401	401G 'off'	\$2038 . -\$0401	
2038	2030	TTR T occ	R2038D . -\$0157 . -\$2030	
2038	DB14			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0401
2041	0525	TMR T occ	R2041B	
2041	0527	TMR T occ	R2041C	
2041	0526	TMR T occ	R2041A	
2041	DB12			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0524
2059	0152	TJR T occ	R2059B . \$0159	
2059	0154	TJR T occ	R2059C . \$0161	
2059	0157	TJR T occ	R2059A . -\$2030 . -\$0157	
2059	0159	TJR T occ	R2059B . -\$0152 . -\$0159	
2059	0161	TJR T occ	R2059C . -\$0154 . -\$0161	
2059	2030	TJR T occ	R2059A . \$0157	
2059	CLRT	P1108N	\$2059	
2059	CLRT	P1110N	\$2059	
2061	0157	TJZ T occ	R2061 . -\$2030 . -\$0157	
2061	2030	TJZ T occ	R2061 . \$0157	
2061	CLRT	P1106N	\$2061	
2063	0148	TFL T occ	R2063B . \$0155	
2063	0155	TFL T occ	R2063B . -\$0148 . -\$0155	
2063	R146	TFL T occ	R2063A	
2071	0184	PPD T occ	R2071A . \$0197	
2071	0186	PPD T occ	R2071B . \$0199	
2071	0188	PPD T occ	R2071C . \$201X	
2071	0190	PPD T occ	R2071D . \$203X	
2071	0197	PPD T occ	R2071A . -\$0184 . -\$0197	
2071	0199	PPD T occ	R2071B . -\$0186 . -\$0199	
2071	201X	PPD T occ	R2071C . -\$0188 . -\$201X	
2071	203X	PPD T occ	R2071D . -\$0190 . -\$203X	
2071	0182	182G 'off'	\$2071 . -\$0182 . -\$183X	
2071	DB17			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0182 AND 183X
2073	0184	PKR T occ	R2073A . \$0197	
2073	0186	PKR T occ	R2073B . \$0199	
2073	0197	PKR T occ	R2073A . -\$0184 . -\$0197	

**ASHFORD SC  
ASHFORD IECC A  
WORKSTATION 2 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
2073	0199	PKR T occ	R2073B . -\$0186 . -\$0199	
2073	CLRT	P1148N	\$2073	
2080	0190	PZL T occ	R2080B . -\$203X . -\$0190	
2080	203X	PZL T occ	R2080B . \$0190	
2080	CLRT	P1160N	\$2080	
2084	0184	PKU T occ	R2084B . -\$0197 . -\$0184	
2084	0186	PKU T occ	R2084A . -\$0186 . -\$0199	
2084	0197	PKU T occ	R2084B . \$0184	
2084	0199	PKU T occ	R2084A . \$0186	
2085	0252	PLH T occ	R2085	
2085	CLRT	P1167N	\$2085	
2086	0184	PLH T occ	R2086A . -\$0197 . -\$0184	
2086	0197	PLH T occ	R2086A . \$0184	
2086	2085	PLH T occ	R2086C	
2086	R195	PLH T occ	R2086B	
2086	DB19			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0252
137X	0139	TSS T occ	R137XAM . -\$0132	
137X	0141	TSS T occ	R137XBM + R137XBW	
137X	0143	TSS T occ	[R137XCM + R137XCW] . -\$0136	
137X	DB11			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0130
168X	0160	TKD T occ	R168XAM	
168X	0163	TKD T occ	R168XBS . \$2032	
168X	0166	TKD T occ	R168XCS . -\$0167 . -\$0166	
168X	0167	TKD T occ	R168XCS . \$0166	
168X	2032	TKD T occ	R168XBS . -\$0163 . -\$2032	
168X	DB16			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0169
183X	0197	PPE T occ	R183XA	
183X	0199	PPE T occ	R183XB	
183X	201X	PPE T occ	R183XC	
183X	203X	PPE T occ	R183XD	
183X	DB17			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0182 AND 2071
200X	0184	PKX T occ	R200XB	
200X	0186	PKX T occ	R200XA	
200X	DB18			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0205
201X	0188	188G 'off'	\$201X . -\$0188	
201X	0188	R202B	\$201X . -\$0188	
201X	X216	PNY T occ	R201X	
201X	STA4	\$201X	L201XREQ	COPY STEP
201X	STA4	L201XREQ	\$201X	COPY STEP
203X	0190	190G 'off'	\$203X . -\$0190	
203X	0190	R202A	\$203X . -\$0190	
203X	0190	R2080B	\$203X . -\$0190	
203X	X216	PPM T occ	R203XAM	
203X	2080	PPM T occ	R203XBS	
203X	STA4	\$203X	L203XAMR	COPY STEP
203X	STA4	L203XAMR	\$203X	COPY STEP
203X	CLRT	PPA T clr	\$203X . UPPMAC f . UPPMBC f	ACI CLEAROUT
609X	DB23			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0598

**ASHFORD SC  
ASHFORD IECC A  
WORKSTATION 2 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
A163	CLRT	\$A163		QUIET STEP
A170	CLRT	\$A170		QUIET STEP
A204	CLRT	\$A204		QUIET STEP
A205	CLRT	\$A205		QUIET STEP
A214	CLRT	\$A214		QUIET STEP
A215	CLRT	\$A215		QUIET STEP
A590	CLRT	\$A590		QUIET STEP
A043	0523	TJK T occ	R2043	
A043	F043	\$A043		COPY STEP
A043	CLRT	-\$B043	TJV T clr	
A045	0523	TJK T occ	R2045	
A045	F045	\$A045		COPY STEP
A045	CLRT	-\$B045	TJU T clr	
A047	0523	TJK T occ	R2047	
A047	F047	\$A047		COPY STEP
A047	CLRT	-\$B047	TJT T clr	
A049	0523	TJK T occ	R2049	
A049	F049	\$A049		COPY STEP
A049	CLRT	-\$B049	TJS T clr	
A146	0132	TFN T occ	R146AM	
A146	F146	\$A146		COPY STEP
A146	2063	TFN T occ	R146BS	
A146	CLRT	-\$B146	TFS T clr	
A195	0252	PLF T occ	R195	
A195	F195	\$A195		COPY STEP
A195	CLRT	-\$B195	PLC T clr	
B043	A043	2043G 'off'	\$B043 . -\$A043	
B043	A043	\$B043	-\$A043 . 2043G 'off'	
B043	F043	-\$A043	\$B043	COPY STEP
B043	F043	\$B043	-\$A043 . 2043@R	COPY STEP
B043	CLRT	-\$C043	TJV T clr	
B045	A045	2045G 'off'	\$B045 . -\$A045	
B045	A045	\$B045	-\$A045 . 2045G 'off'	
B045	F045	-\$A045	\$B045	COPY STEP
B045	F045	\$B045	-\$A045 . 2045@R	COPY STEP
B045	CLRT	-\$C045	TJU T clr	
B047	A047	2047G 'off'	\$B047 . -\$A047	
B047	A047	\$B047	-\$A047 . 2047G 'off'	
B047	F047	\$B047	-\$A047 . 2047@R	COPY STEP
B047	F047	-\$A047	\$B047	COPY STEP
B047	CLRT	-\$C047	TJT T clr	
B049	A049	2049G 'off'	\$B049 . -\$A049	
B049	A049	\$B049	-\$A049 . 2049G 'off'	
B049	F049	-\$A049	\$B049	COPY STEP
B049	F049	\$B049	-\$A049 . 2049@R	COPY STEP
B049	CLRT	-\$C049	TJS T clr	
B146	A146	146G 'off'	\$B146 . -\$A146	
B146	A146	\$B146	-\$A146 . 146G 'off'	
B146	F146	\$B146	-\$A146 . 146@R	COPY STEP
B146	F146	-\$A146	\$B146	COPY STEP
B146	CLRT	-\$R146	TFS T clr	
B195	A195	195G 'off'	\$B195 . -\$A195	
B195	A195	\$B195	-\$A195 . 195G 'off'	
B195	F195	\$B195	-\$A195 . 195@R	COPY STEP
B195	F195	-\$A195	\$B195	COPY STEP

**ASHFORD SC  
ASHFORD IECC A  
WORKSTATION 2 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
B195	CLRT	-\$R195	PLC T clr	
C043	B043	2043G 'off'	\$C043 . -\$B043 . -\$A043	
C043	F043	\$C043	-\$A043 . -\$B043 . 2043@R	COPY STEP
C043	F043	-\$B043	\$C043 . -\$A043 . TJV T occ	COPY STEP
C043	CLRT	-\$R043	TJV T clr	
C043	F043	-\$A043	\$C043 . -\$B043	COPY STEP
C045	B045	2045G 'off'	\$C045 . -\$B045 . -\$A045	
C045	F045	\$C045	-\$A045 . -\$B045 . 2045@R	COPY STEP
C045	F045	-\$B045	\$C045 . -\$A045 . TJU T occ	COPY STEP
C045	F045	-\$A045	\$C045 . -\$B045	COPY STEP
C045	CLRT	-\$R045	TJU T clr	
C047	B047	2047G 'off'	\$C047 . -\$B047 . -\$A047	
C047	F047	\$C047	-\$A047 . -\$B047 . 2047@R	COPY STEP
C047	F047	-\$B047	\$C047 . -\$A047 . TJT T occ	COPY STEP
C047	F047	-\$A047	\$C047 . -\$B047	COPY STEP
C047	CLRT	-\$R047	TJT T clr	
C049	B049	2049G 'off'	\$C049 . -\$B049 . -\$A049	
C049	F049	\$C049	-\$A049 . -\$B049 . 2049@R	COPY STEP
C049	F049	-\$B049	\$C049 . -\$A049 . TJS T occ	COPY STEP
C049	F049	-\$A049	\$C049 . -\$B049	COPY STEP
C049	CLRT	-\$R049	TJS T clr	
DB16	A163	\$DB16	\$0169	COPY STEP
DB17	A170	TPP T occ	\$DB17 . \$183X . -LUM-AFAGARR	COPY STEP
DB21	A204	PNT T occ	\$DB21 . \$X216 . -LUM-AGBAARR	COPY STEP
DB21	A214	PNN T occ	\$DB21 . \$X216 . -LUM-AGBAARR	COPY STEP
DB22	A590	PRE T occ	\$DB22 . \$X588 . -LUM-AGBAARR	COPY STEP
F043	CLRT	-\$A043	-\$B043 . -\$C043	
F043	CLRT	-\$B043	-\$A043 . -\$C043 . TJV T occ	
F043	CLRT	-\$C043	-\$A043 . -\$B043 . TJV T occ	
F045	CLRT	-\$A045	-\$B045 . -\$C045	
F045	CLRT	-\$B045	-\$A045 . -\$C045 . TJU T occ	
F045	CLRT	-\$C045	-\$A045 . -\$B045 . TJU T occ	
F047	CLRT	-\$A047	-\$B047 . -\$C047	
F047	CLRT	-\$B047	-\$A047 . -\$C047 . TJT T occ	
F047	CLRT	-\$C047	-\$A047 . -\$B047 . TJT T occ	
F049	CLRT	-\$A049	-\$B049 . -\$C049	
F049	CLRT	-\$B049	-\$A049 . -\$C049 . TJS T occ	
F049	CLRT	-\$C049	-\$A049 . -\$B049 . TJS T occ	
F146	CLRT	-\$A146	-\$B146	
F146	CLRT	-\$B146	-\$A146 . TFS T occ	
F195	CLRT	-\$A195	-\$B195	
F195	CLRT	-\$B195	-\$A195 . PLC T occ	
D101	SSDM	\$D101		COPY STEP
R043	A043	2043G 'off'	\$R043 . -\$C043 . -\$B043 . -\$A043	
R043	CLRT	TJV T clr		
R045	A045	2045G 'off'	\$R045 . -\$C045 . -\$B045 . -\$A045	
R045	CLRT	TJU T clr		
R047	A047	2047G 'off'	\$R047 . -\$C047 . -\$B047 . -\$A047	
R047	CLRT	TJT T clr		
R049	A049	2049G 'off'	\$R049 . -\$C049 . -\$B049 . -\$A049	
R049	CLRT	TJS T clr		
R146	CLRT	TFS T clr		
R146	A146	146G 'off'	\$R146 . -\$B146 . -\$A146	
R195	CLRT	PLC T clr		
R195	A195	195G 'off'	\$R195 . -\$B195 . -\$A195	

**ASHFORD SC  
ASHFORD IECC A  
WORKSTATION 2 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
T508	SSUG	\$T508		COPY STEP
X108	DB24			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0131
X137	137X	TSW T occ	-LUMADAER . \$X137	
X137	DB25			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0124
X200	X219	PZW T occ	\$X200 . -LDMBAAGA	
X200	DB26			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0595
X216	X588	PRK T occ	\$X216 . -LUMAGBAA	
X216	DB21			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0216
X219	200X	PLX T occ	\$X219 . -LDMBAAGA	
X219	DB20			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0219
X403	0403	TTD T clr	TE T occ . UTECA I	
X588	609X	PRD T occ	\$X588 . -LUMAGBAA	
X588	DB22			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0588
APW4	CLRT	\$0595		
SSW1	LSW1	TSX T clr	\$SSW1	
SSW4	LSW4	PZW T clr	\$SSW4	
STA1	CLRT	-L132BREQ	\$STA1	
STA1	CLRT	-L134BREQ	\$STA1	
STA1	CLRT	-L136BREQ	\$STA1	
STA4	CLRT	-L201XREQ	\$STA4	
STA4	CLRT	-L203XAMR	\$STA4	
SSDM	LSDM	-\$D101	\$SSDM	
SSDH	LSDH	-\$0403	\$SSDH	



**ASHFORD SC  
ASHFORD IECC A  
WORKSTATION 2 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
SSUG	LSUG	-\$T508	\$SSUG	

\* For details of the 'common display macro' please refer to the associated Block Schematic (Drg. 10A-DC-2-TD-BS)

Source Record Updated		
Version	Produced	Checked
UP1		
UP2		
UP3		
UW1		
UW2		
UX1		

	Initials	Signed	Date
PRODUCED			29/07/2013
CHECKED			15/8/2013
ISSUED			