

LIVERPOOL STREET IECC WKS 1

TD CONTROL TABLES

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARK
				All steps apply to Workstation 2 only - unless specified otherwise in this column
0027	0055	HE occ	R0027 (AM)	
0027	0057	HE occ	R0027 (B1-M) + R0027 (B2-M)	
0031	0057	KF occ	R0031 (AM)	
0035	0057	LG occ	R0035 (BM)	
0039	0057	MG occ	R0039 (AM)	
0047	0059	RF occ	R0047 (AM)	
0054	R009	BK occ	R0054 (KM) + R0054 (KC)	
0054	R011	BK occ	R0054 (JM) + R0054 (JC)	
0054	R013	BK occ	R0054 (HM) + R0054 (HC)	
0054	R015	BK occ	R0054 (G1-M) + R0054 (G1-C) + R0054 (G2-M) + R0054 (G2-C)	
0054	R017	BK occ	R0054 (F1-M) + R0054 (F1-C) + R0054 (F2-M) + R0054 (F2-C)	
0054	R019	BK occ	R0054 (E1-M) + R0054 (E1-C) + R0054 (E2-M) + R0054 (E2-C)	
0054	R021	BK occ	R0054 (D1-M) + R0054 (D1-C) + R0054 (D2-M) + R0054 (D2-C)	
0054	R023	BK occ	R0054 (C1-M) + R0054 (C1-C) + R0054 (C2-M) + R0054 (C2-C)	
0054	R025	BK occ	R0054 (B1-M) + R0054 (B1-C) + R0054 (B2-M) + R0054 (B2-C) + R0054 (B3-M) + R0054 (B3-C)	
0054	R029	BK occ	R0054 (A1-M) + R0054 (A1-C) + R0054 (A2-M) + R0054 (A2-C) + R0054 (A3-M) + R0054 (A3-C)	
0055	0061	AJ occ	R0055 (AM)	
0056	R017	FJ occ	R0056 (FM) + R0056 (FC)	
0056	R019	FJ occ	R0056 (EM) + R0056 (EC)	
0056	R021	FJ occ	R0056 (DM) + R0056 (DC)	
0056	R023	FJ occ	R0056 (CM) + R0056 (CC)	
0056	R025	FJ occ	R0056 (B1-M) + R0056 (B1-C) + R0056 (B2-M) + R0056 (B2-C)	
0056	R029	FJ occ	R0056 (A1-M) + R0056 (A1-C) + R0056 (A2-M) + R0056 (A2-C)	
0057	0063	EL occ	R0057 (AM)	
0058	R033	MJ occ	R0058 (DM) + R0058 (DC)	
0058	R037	MJ occ	R0058 (CM) + R0058 (CC)	
0058	R041	MJ occ	R0058 (BM) + R0058 (BC)	
0058	R043	MJ occ	R0058 (AM) + R0058 (AC)	
0059	0065	RK occ	R0059 (AM) + R0059 (AW)	
0060	R041	UF occ	R0060 (FM) + R0060 (FC)	
0060	R043	UF occ	R0060 (EM) + R0060 (EC)	
0060	R045	UF occ	R0060 (DM) + R0060 (DC)	
0060	R049	UF occ	R0060 (C1-M) + R0060 (C1-C) + R0060 (C2-C) + R0060 (C2-M)	
0060	R051	UF occ	R0060 (B1-M) + R0060 (B1-C) + R0060 (B2-M) + R0060 (B2-C)	
0060	R053	UF occ	R0060 (AC) + R0060 (AM)	
0061	0071	AL occ	AK occ	
0061	R009	AH occ	R5006 (KS)	
0061	R011	AH occ	R5006 (JS)	
0061	R013	AH occ	R5006 (HS)	
0061	R015	AH occ	R5006 (GS)	
0061	R017	AH occ	R5006 (FS)	
0061	R019	AH occ	R5006 (ES)	
0061	R021	AH occ	R5006 (D1-S) + R5006 (D2-S)	
0061	R023	AH occ	R5006 (CS)	

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0061	R025	AH occ	R5006 (BS)	
0061	R029	AH occ	R5006 (AS)	
0063	0073	EN occ	EM occ	
0063	R017	EK occ	R5035 (K1-S) + R5035 (K2-S)	
0063	R019	EK occ	R5035 (J1-S) + R5035 (J2-S)	
0063	R021	EK occ	R5035 (H1-S) + R5035 (H2-S) + R5035 (H3-S)	
0063	R023	EK occ	R5035 (G1-S) + R5035 (G2-S)	
0063	R025	EK occ	R5035 (F1-S) + R5035 (F2-S) + R5035 (F3-S)	
0063	R029	EK occ	R5035 (E1-S) + R5035 (E2-S) + R5035 (E3-S)	
0063	R033	EK occ	R5035 (DS)	
0063	R037	EK occ	R5035 (CS)	
0063	R041	EK occ	R5035 (BS)	
0063	R043	EK occ	R5035 (AS)	
0064	0054	BN occ	R0064 (AM) + R0064 (AW)	
0065	0075	RM occ	R0065 (AM)	
0065	R041	RJ occ	R5040 (FS)	
0065	R043	RJ occ	R5040 (E1-S) + R5040 (E2-S)	
0065	R045	RJ occ	R5040 (DS)	
0065	R049	RJ occ	R5040 (C1-S) + R5040 (C2-S)	
0065	R051	RJ occ	R5040 (B1-S) + R5040 (B2-S)	
0065	R053	RJ occ	R5040 (AS)	
0066	0056	FP occ	R0066(BM) + R0066(BW)	
0066	0058	FP occ	R0066(AM) + R0066(AW)	
0068	0060	UK occ	R0068(AM) + R0068(AW)	
0070	0064	BP occ	BT occ	
0071	0081	AM occ	R0071(AM)	
0071	0083	AM occ	R0071(BM)	
0072	0066	FU occ	R0072(AM) + R0072(AW)	
0073	0083	EP occ	R0073(AM)	
0074	0066	UN occ	R0074(BM) + R0074(BW)	
0074	0068	UN occ	R0074(AM) + R0074(AW)	
0075	0083	RS occ	R0075(AM)	
0075	0085	RS occ	R0075(BM)	
0080	0070	BV occ	R0080(AM)	
0081	0091	AR occ	R0081(AM)	
0082	0070	ER occ	R0082(AM)	
0083	0091	ET occ	R0083(AM)	
0083	0093	ET occ	R0083(BW) + R0083(BM)	
0083	0095	ET occ	R0083(CM) + R0083(CW)	
0084	0072	FW occ	R0084 (BM)	
0084	0074	FW occ	R0084(AW) + R0084(AM)	
0085	0095	RW occ	R0085(AM) + R0085(AW)	
0086	0074	UT occ	R0086(AM) + R0086(AW)	
0090	0080	BY occ	R0090(BM)	
0090	0084	BY occ	R0090(AM)	
0091	0101	AU occ	R0091(AM)	

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Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARK
0091	0103	AU occ	R0091(BM)	
0092	0082	XA occ	R0092(BM)	
0092	0084	XA occ	R0092(AM)	
0093	0103	EW occ	R0093(AM)	
0093	0201	EW occ	R0093(BM)	Transmit description to Stratford IECC
0094	0082	UV occ	R0094(CM)	
0094	0084	UV occ	R0094(BM)	
0094	0086	UV occ	R0094(AM) + R0094(AW)	
0095	0201	RZ occ	R0095(AM)	Transmit description to Stratford IECC
0095	0203	RZ occ	R0095(BM)	Transmit step to Stratford IECC
0095	Q095	\$0095	R0095(BM)	Copy step
0095	Q095	R0095(BM)	\$0095	Copy step
Q095	CLRT	-\$0095	\$Q095	Transmit description to Stratford IECC
Q095				Transmit description to Stratford IECC
0100	0090	VA occ	R0100(AM)	
0101	0121	AY occ	AX occ	Transmit step to Workstation 3
0102	0092	YB occ	R0102(AM)	
0103	0123	WD occ	WC occ	Transmit step to Workstation 3
0110	0100	VG occ	R0110(AM)	
0112	0100	YF occ	R0112(BM)	
0112	0102	YF occ	R0112(AM) + R0112(AW)	
0120	0110	VJ occ	VK occ	
0121	LSDS	DSA occ	AY occ	
0122	0112	YG occ	YH occ	
0123	LSDF	GFA occ	WE occ	
0124	0120			Step received from Workstation 3
0126	0122			Step received from Workstation 3
0128	CLRT			Step received from Workstation 3
0128	0124			Step received from Workstation 3
0128	1271			Step received from Workstation 3
0128	X001	\$0128	-\$1271	Quiet Copy
0128	X001	-\$1271	\$0128	Quiet Copy
0130	0126			Step received from Workstation 3
	0132			Description received from Workstation 3
0132	R132	\$0132		Quiet Copy DRW Generated
0132	0128			Step received from Workstation 3
R132	CLRT	\$0128		
	0134			Description received from Workstation 3
0134	R134	\$0134		Quiet Copy DRW Generated
0134	0130			Step received from Workstation 3
R134	CLRT	\$0130		
0200	0092	XF occ	R0200(BM)	
0200	0094	XF occ	R0200(AM)	
0201	0221	EEA occ	EZ occ	Transmit step to Stratford IECC
0202	0094	UZ occ	R0202(AM)	
0203	0223	RRD occ	RRC occ	Transmit step to Stratford IECC

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Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARK
0210	0200	XJ occ	R0210(AM) + R0210(AW)	
0212	0202	ZB occ	ZC occ	
0220	0210	MMJ occ	MMK occ	
0221	LSDM	MAH clr		
	0222			Description received from Stratford IECC
0222	0212	EMK occ	EML occ	
0222	0222	\$0222		Copy step DRW Generated
0222	CLRT	\$0212		
0223	LSDE	EAH clr		
	0224			Description received from Stratford IECC ECS conversion required 0224 to Q224
0224	0220			Step received from Stratford IECC
0224	CLRT	\$0220		
Q224	0224	\$Q224		Copy step DRW Generated
1271	LSSU	VN occ	VM occ	
1271	X001	\$1271	-\$0128	Quiet Copy
1271	X001	-\$0128	\$1271	Quiet Copy
FA09	0055	AE occ	R0009(AM)	
FA11	0055	BE occ	R0011 (AM)	
FA13	0055	CE occ	R0013 (AM)	
FA15	0055	DF occ	R0015 (AM)	
FA17	0055	EF occ	R0017 (AM)	
FA17	0057	EF occ	R0017 (B1-M) + R0017 (B2-M)	
FA19	0055	FF occ	R0019 (AM)	
FA19	0057	FF occ	R0019 (B1-M) + R0019 (B2-M)	
FA21	0055	GE occ	R0021 (A1-M) + R0021 (A2-M)	
FA21	0057	GE occ	R0021 (B1-M) + R0021 (B2-M) + R0021 (B3-M)	
FA23	0055	HE occ	R0023 (AM)	
FA23	0057	HE occ	R0023 (B1-M) + R0023 (B2-M)	
FA25	0027	JE occ	R0025 (AM)	
FA25	0031	JE occ	R0025 (BC)	
FA29	0027	KE occ	R0029 (AM)	
FA29	0031	KE occ	R0029 (BC)	
FA33	0035	LF occ	R0033 (AM)	
FA37	0039	MF occ	R0037 (BM)	
FA41	0057	NF occ	R0041 (AM)	
FA41	0059	NF occ	R0041 (BM)	
FA43	0057	PF occ	R0043 (AM)	
FA43	0059	PF occ	R0043 (B1-M) + R0043 (B2-M)	
FA45	0047	RE occ	R0045 (AM)	
FA49	0047	SD occ	R0049 (AM)	
FA49	0059	SD occ	R0049 (BM)	
FA51	0047	TC occ	R0051 (AM)	
FA51	0059	TC occ	R0051 (BM)	
FA53	0059	UD occ	R0053 (AM)	
FC09	FB09	009G M 'off'	\$FC09. -\$FA09. -\$FB09	
FB09	FA09	009G M 'off'	\$FB09. -\$FA09	

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Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARK
FB09	FA09	\$FB09	009G M 'off'. -\$FA09	
FC09	F009	\$FC09	-\$FA09. -\$FB09	Copy step
FC09	F009	-\$FA09	\$FC09. -\$FB09	Copy step
FB09	F009	\$FB09	009G M @R. -\$FA09	Copy step
FB09	F009	-\$FA09	\$FB09	Copy step
FA09	F009	\$FA09		Copy step
FC09	F009	-\$FB09	\$FC09. -\$FA09. [AA occ + AB occ + AC occ + AD occ]	Copy step
F009	CLRT	-\$FC09	-\$FA09. -\$FB09. [AA occ + AB occ + AC occ + AD occ]	
F009	CLRT	-\$FB09	-\$FA09. -\$FC09. [AA occ + AB occ + AC occ + AD occ]	
F009	CLRT	-\$FA09	-\$FB09. -\$FC09	
R009	CLRT	AD clr	AA clr. AB clr. AC clr	
FA09	CLRT	-\$FB09	AA clr. AB clr. AC clr. AD clr	
FB09	CLRT	-\$FC09	AA clr. AB clr. AC clr. AD clr	
FC09	CLRT	-\$R009	AA clr. AB clr. AC clr. AD clr	
FC09	FZ09	\$FC09	-\$FA09. -\$FB09	Copy step - Only applies to Workstation 1
FC09	FZ09	-\$FA09	\$FC09. -\$FB09	Copy step - Only applies to Workstation 1
FC09	FZ09	-\$FB09	\$FC09. -\$FA09	Copy step - Only applies to Workstation 1
FB09	FZ09	\$FB09	-\$FA09	Copy step - Only applies to Workstation 1
FB09	FZ09	-\$FA09	\$FB09	Copy step - Only applies to Workstation 1
FA09	FZ09	\$FA09		Copy step - Only applies to Workstation 1
FZ09	CLRT	-\$FA09	-\$FB09. -\$FC09	Only applies to Workstation 1
FZ09	CLRT	-\$FB09	-\$FA09. -\$FC09	Only applies to Workstation 1
FZ09	CLRT	-\$FC09	-\$FB09. -\$FA09	Only applies to Workstation 1
FC11	FB11	011G M 'off'	\$FC11. -\$FA11. -\$FB11	
FB11	FA11	011G M 'off'	\$FB11. -\$FA11	
FB11	FA11	\$FB11	011G M 'off'. -\$FA11	
FC11	F011	\$FC11	-\$FA11. -\$FB11	Copy step
FC11	F011	-\$FA11	\$FC11. -\$FB11	Copy step
FB11	F011	\$FB11	011G M @R. -\$FA11	Copy step
FB11	F011	-\$FA11	\$FB11	Copy step
FA11	F011	\$FA11		Copy step
FC11	F011	-\$FB11	\$FC11. -\$FA11. [BA occ + BB occ + BC occ + BD occ]	Copy step
F011	CLRT	-\$FC11	-\$FA11. -\$FB11. [BA occ + BB occ + BC occ + BD occ]	
F011	CLRT	-\$FB11	-\$FA11. -\$FC11. [BA occ + BB occ + BC occ + BD occ]	
F011	CLRT	-\$FA11	-\$FB11. -\$FC11	
R011	CLRT	BD clr	BA clr. BB clr. BC clr	
FA11	CLRT	-\$FB11	BA clr. BB clr. BC clr. BD clr	
FB11	CLRT	-\$FC11	BA clr. BB clr. BC clr. BD clr	
FC11	CLRT	-\$R011	BA clr. BB clr. BC clr. BD clr	
FC11	FZ11	\$FC11	-\$FA11. -\$FB11	
FC11	FZ11	-\$FA11	\$FC11. -\$FB11	
FC11	FZ11	-\$FB11	\$FC11. -\$FA11	Copy step - Only applies to Workstation 1
FB11	FZ11	\$FB11	-\$FA11	Copy step - Only applies to Workstation 1
FB11	FZ11	-\$FA11	\$FB11	Copy step - Only applies to Workstation 1
FA11	FZ11	\$FA11		Copy step - Only applies to Workstation 1
FZ11	CLRT	-\$FA11	-\$FB11. -\$FC11	Only applies to Workstation 1

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TD CONTROL TABLES

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARK
FZ11	CLRT	-\$FB11	.-\$FA11. -\$FC11	Only applies to Workstation 1
FZ11	CLRT	-\$FC11	.-\$FB11. -\$FA11	Only applies to Workstation 1
FC13	FB13	013G M 'off'	\$FC13. -\$FA13. -\$FB13	
FB13	FA13	013G M 'off'	\$FB13. -\$FA13	
FB13	FA13	\$FB13	013G M 'off'. -\$FA13	
FC13	F013	\$FC13	.-\$FA13. -\$FB13	Copy step
FC13	F013	-\$FA13	\$FC13. -\$FB13	Copy step
FB13	F013	\$FB13	013G M @R. -\$FA13	Copy step
FB13	F013	-\$FA13	\$FB13	Copy step
FA13	F013	\$FA13		Copy step
FC13	F013	-\$FB13	\$FC13. -\$FA13.[CA occ + CB occ + CC occ+CD occ]	Copy step
F013	CLRT	-\$FC13	.-\$FA13. -\$FB13.[CA occ + CB occ + CC occ+CD occ]	
F013	CLRT	-\$FB13	.-\$FA13. -\$FC13.[CA occ + CB occ + CC occ+CD occ]	
F013	CLRT	-\$FA13	.-\$FB13. -\$FC13	
R013	CLRT	CD clr	CA clr. CB clr.CC clr	
FA13	CLRT	-\$FB13	CA clr. CB clr. CC clr.CD clr	
FB13	CLRT	-\$FC13	CA clr. CB clr. CC clr.CD clr	
FC13	CLRT	-\$R013	CA clr. CB clr. CC clr.CD clr	
FC13	FZ13	\$FC13	.-\$FA13. -\$FB13	Copy step - Only applies to Workstation 1
FC13	FZ13	-\$FA13	\$FC13. -\$FB13	Copy step - Only applies to Workstation 1
FC13	FZ13	-\$FB13	\$FC13. -\$FA13	Copy step - Only applies to Workstation 1
FB13	FZ13	\$FB13	.-\$FA13	Copy step - Only applies to Workstation 1
FB13	FZ13	-\$FA13	\$FB13	Copy step - Only applies to Workstation 1
FA13	FZ13	\$FA13		Copy step - Only applies to Workstation 1
FZ13	CLRT	-\$FA13	.-\$FB13. -\$FC13	Only applies to Workstation 1
FZ13	CLRT	-\$FB13	.-\$FA13. -\$FC13	Only applies to Workstation 1
FZ13	CLRT	-\$FC13	.-\$FB13. -\$FA13	Only applies to Workstation 1
FC15	FB15	015G M 'off'	\$FC15. -\$FA15. -\$FB15	
FB15	FA15	015G M 'off'	\$FB15. -\$FA15	
FB15	FA15	\$FB15	015G M 'off'. -\$FA15	
FC15	F015	\$FC15	.-\$FA15. -\$FB15	Copy step
FC15	F015	-\$FA15	\$FC15. -\$FB15	Copy step
FB15	F015	\$FB15	015G M @R. -\$FA15	Copy step
FB15	F015	-\$FA15	\$FB15	Copy step
FA15	F015	\$FA15		Copy step
FC15	F015	-\$FB15	\$FC15. -\$FA15.[DA occ + DB occ + DC occ+DD occ]	Copy step
F015	CLRT	-\$FC15	.-\$FA15. -\$FB15.[DA occ + DB occ +DC occ+DD occ]	
F015	CLRT	-\$FB15	.-\$FA15. -\$FC15.[DA occ + DB occ + DC occ+DD occ]	
F015	CLRT	-\$FA15	.-\$FB15. -\$FC15	
R015	CLRT	DD clr	DA clr. DB clr. DC clr	
FA15	CLRT	-\$FB15	DA clr. DB clr. DC clr. DD clr	
FB15	CLRT	-\$FC15	DA clr. DB clr. DC clr. DD clr	
FC15	CLRT	-\$R015	DA clr. DB clr. DC clr. DD clr	
FC15	FZ15	\$FC15	.-\$FA15. -\$FB15	Copy step - Only applies to Workstation 1
FC15	FZ15	-\$FA15	\$FC15. -\$FB15	Copy step - Only applies to Workstation 1
FC15	FZ15	-\$FB15	\$FC15. -\$FA15	Copy step - Only applies to Workstation 1

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Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARK
FB15	FZ15	\$FB15	-\$FA15	Copy step - Only applies to Workstation 1
FB15	FZ15	-\$FA15	\$FB15	Copy step - Only applies to Workstation 1
FA15	FZ15	\$FA15		Copy step - Only applies to Workstation 1
FZ15	CLRT	-\$FA15	-\$FB15. -\$FC15	Only applies to Workstation 1
FZ15	CLRT	-\$FB15	-\$FA15. -\$FC15	Only applies to Workstation 1
FZ15	CLRT	-\$FC15	-\$FB15. -\$FA15	Only applies to Workstation 1
FC17	FB17	017G M 'off'	\$FC17. -\$FA17. -\$FB17	
FB17	FA17	017G M 'off'	\$FB17. -\$FA17	
FB17	FA17	\$FB17	017G M 'off'. -\$FA17	
FC17	F017	\$FC17	-\$FA17. -\$FB17	Copy step
FC17	F017	-\$FA17	\$FC17. -\$FB17	Copy step
FB17	F017	\$FB17	017G M @R. -\$FA17	Copy step
FB17	F017	-\$FA17	\$FB17	Copy step
FA17	F017	\$FA17		Copy step
FC17	F017	-\$FB17	\$FC17. -\$FA17.[EA occ + EC occ +ED occ+EE occ]	Copy step
F017	CLRT	-\$FC17	-\$FA17. -\$FB17.[EA occ + EC occ +ED occ+EE occ]	
F017	CLRT	-\$FB17	-\$FA17. -\$FC17.[EA occ + EC occ +ED occ+EE occ]	
F017	CLRT	-\$FA17	-\$FB17. -\$FC17	
R017	CLRT	EE clr	EA clr. EC clr. ED clr	
FA17	CLRT	-\$FB17	EA clr. EC clr. ED clr. EE clr	
FB17	CLRT	-\$FC17	EA clr. EC clr. ED clr. EE clr	
FC17	CLRT	-\$R017	EA clr. EC clr. ED clr. EE clr	
FC17	FZ17	\$FC17	-\$FA17. -\$FB17	Copy step - Only applies to Workstation 1
FC17	FZ17	-\$FA17	\$FC17. -\$FB17	Copy step - Only applies to Workstation 1
FC17	FZ17	-\$FB17	\$FC17. -\$FA17	Copy step - Only applies to Workstation 1
FB17	FZ17	\$FB17	-\$FA17	Copy step - Only applies to Workstation 1
FB17	FZ17	-\$FA17	\$FB17	Copy step - Only applies to Workstation 1
FA17	FZ17	\$FA17		Copy step - Only applies to Workstation 1
FZ17	CLRT	-\$FA17	-\$FB17. -\$FC17	Only applies to Workstation 1
FZ17	CLRT	-\$FB17	-\$FA17. -\$FC17	Only applies to Workstation 1
FZ17	CLRT	-\$FC17	-\$FB17. -\$FA17	Only applies to Workstation 1
FC19	FB19	019G M 'off'	\$FC19. -\$FA19. -\$FB19	
FB19	FA19	019G M 'off'	\$FB19. -\$FA19	
FB19	FA19	\$FB19	019G M 'off'. -\$FA19	
FC19	F019	\$FC19	-\$FA19. -\$FB19	Copy step
FC19	F019	-\$FA19	\$FC19. -\$FB19	Copy step
FB19	F019	\$FB19	019G M @R. -\$FA19	Copy step
FB19	F019	-\$FA19	\$FB19	Copy step
FA19	F019	\$FA19		Copy step
FC19	F019	-\$FB19	\$FC19. -\$FA19.[FA occ + FC occ +FD occ+FE occ]	Copy step
F019	CLRT	-\$FC19	-\$FA19. -\$FB19.[FA occ + FC occ +FD occ+FE occ]	
F019	CLRT	-\$FB19	-\$FA19. -\$FC19.[FA occ + FC occ +FD occ+FE occ]	
F019	CLRT	-\$FA19	-\$FB19. -\$FC19	
R019	CLRT	FE clr	FA clr. FC clr. FD clr	
FA19	CLRT	-\$FB19	FA clr. FC clr. FD clr. FE clr	
FB19	CLRT	-\$FC19	FA clr. FC clr. FD clr. FE clr	

LIVERPOOL STREET IECC WKS 1

TD CONTROL TABLES

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARK
FC19	CLRT	-\$R019	FA clr. FC clr. FD clr. FE clr	
FC19	FZ19	\$FC19	.-\$FA19. -\$FB19	Copy step - Only applies to Workstation 1
FC19	FZ19	-\$FA19	\$FC19. -\$FB19	Copy step - Only applies to Workstation 1
FC19	FZ19	-\$FB19	\$FC19. -\$FA19	Copy step - Only applies to Workstation 1
FB19	FZ19	\$FB19	.-\$FA19	Copy step - Only applies to Workstation 1
FB19	FZ19	-\$FA19	\$FB19	Copy step - Only applies to Workstation 1
FA19	FZ19	\$FA19		Copy step - Only applies to Workstation 1
FZ19	CLRT	-\$FA19	.-\$FB19. -\$FC19	Only applies to Workstation 1
FZ19	CLRT	-\$FB19	.-\$FA19. -\$FC19	Only applies to Workstation 1
FZ19	CLRT	-\$FC19	.-\$FB19. -\$FA19	Only applies to Workstation 1
FC21	FB21	021G M 'off'	\$FC21. -\$FA21. -\$FB21	
FB21	FA21	021G M 'off'	\$FB21. -\$FA21	
FB21	FA21	\$FB21	021G M 'off'. -\$FA21	
FC21	F021	\$FC21	.-\$FA21. -\$FB21	Copy step
FC21	F021	-\$FA21	\$FC21. -\$FB21	Copy step
FB21	F021	\$FB21	021G M @R. -\$FA21	Copy step
FB21	F021	-\$FA21	\$FB21	Copy step
FA21	F021	\$FA21		Copy step
FC21	F021	-\$FB21	\$FC21. -\$FA21.[GA occ + GB occ +GC occ+GD occ]	Copy step
F021	CLRT	-\$FC21	.-\$FA21. -\$FB21.[GA occ +GB occ +GC occ+GD occ]	
F021	CLRT	-\$FB21	.-\$FA21. -\$FC21.[GA occ + GB occ +GC occ+GD occ]	
F021	CLRT	-\$FA21	.-\$FB21. -\$FC21	
R021	CLRT	GD clr	GA clr. GB clr.GC clr	
FA21	CLRT	-\$FB21	GA clr. GB clr. GC clr.GD clr	
FB21	CLRT	-\$FC21	GA clr. GB clr. GC clr.GD clr	
FC21	CLRT	-\$R021	GA clr. GB clr. GC clr.GD clr	
FC21	FZ21	\$FC21	.-\$FA21. -\$FB21	Copy step - Only applies to Workstation 1
FC21	FZ21	-\$FA21	\$FC21. -\$FB21	Copy step - Only applies to Workstation 1
FC21	FZ21	-\$FB21	\$FC21. -\$FA21	Copy step - Only applies to Workstation 1
FB21	FZ21	\$FB21	.-\$FA21	Copy step - Only applies to Workstation 1
FB21	FZ21	-\$FA21	\$FB21	Copy step - Only applies to Workstation 1
FA21	FZ21	\$FA21		Copy step - Only applies to Workstation 1
FZ21	CLRT	-\$FA21	.-\$FB21. -\$FC21	Only applies to Workstation 1
FZ21	CLRT	-\$FB21	.-\$FA21. -\$FC21	Only applies to Workstation 1
FZ21	CLRT	-\$FC21	.-\$FB21. -\$FA21	Only applies to Workstation 1
FC23	FB23	023G M 'off'	\$FC23. -\$FA23. -\$FB23	
FB23	FA23	023G M 'off'	\$FB23. -\$FA23	
FB23	FA23	\$FB23	023G M 'off'. -\$FA23	
FC23	F023	\$FC23	.-\$FA23. -\$FB23	Copy step
FC23	F023	-\$FA23	\$FC23. -\$FB23	Copy step
FB23	F023	\$FB23	023G M @R. -\$FA23	Copy step
FB23	F023	-\$FA23	\$FB23	Copy step
FA23	F023	\$FA23		Copy step
FC23	F023	-\$FB23	\$FC23. -\$FA23.[HA occ + HB occ +HC occ+HD occ]	Copy step
F023	CLRT	-\$FC23	.-\$FA23. -\$FB23.[HA occ +HB occ +HC occ+HD occ]	
F023	CLRT	-\$FB23	.-\$FA23. -\$FC23.[HA occ + HB occ +HC occ+HD occ]	

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TD CONTROL TABLES

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARK
F023	CLRT	-\$FA23	.-\$FB23. -\$FC23	
R023	CLRT	HD clr	HA clr. HB clr. HC clr	
FA23	CLRT	-\$FB23	HA clr. HB clr. HC clr. HD clr	
FB23	CLRT	-\$FC23	HA clr. HB clr. HC clr. HD clr	
FC23	CLRT	-\$R023	HA clr. HB clr. HC clr. HD clr	
FC23	FZ23	\$FC23	.-\$FA23. -\$FB23	Copy step - Only applies to Workstation 1
FC23	FZ23	-\$FA23	\$FC23. -\$FB23	Copy step - Only applies to Workstation 1
FC23	FZ23	-\$FB23	\$FC23. -\$FA23	Copy step - Only applies to Workstation 1
FB23	FZ23	\$FB23	.-\$FA23	Copy step - Only applies to Workstation 1
FB23	FZ23	-\$FA23	\$FB23	Copy step - Only applies to Workstation 1
FA23	FZ23	\$FA23		Copy step - Only applies to Workstation 1
FZ23	CLRT	-\$FA23	.-\$FB23. -\$FC23	Only applies to Workstation 1
FZ23	CLRT	-\$FB23	.-\$FA23. -\$FC23	Only applies to Workstation 1
FZ23	CLRT	-\$FC23	.-\$FB23. -\$FA23	Only applies to Workstation 1
FA25	0027	027G M 'off'	\$FA25. -\$0027. JE occ. 2019N. 2020N	
FA25	0027	Plat 09 TRTS	\$FA25. -\$0027. JE occ. 2019N. 2020N	
FC25	0027	027G M 'off'	\$FC25. -\$FA25. -\$FB25. -\$0027. JE occ. 2019N. 2020N	
FC25	0027	Plat 09 TRTS	\$FC25. -\$FA25. -\$FB25. -\$0027. JE occ. 2019N. 2020N	
FB25	0027	027G M 'off'	\$FB25. -\$FA25. -\$0027. JE occ. 2019N. 2020N	
FB25	0027	Plat 09 TRTS	\$FB25. -\$FA25. -\$0027. JE occ. 2019N. 2020N	
FA25	0031	031G M 'off'	\$FA25. -\$0031. JE occ. 2019R. 2020N	
FA25	0031	Plat 09 TRTS	\$FA25. -\$0031. JE occ. 2019R. 2020N	
FC25	0031	031G M 'off'	\$FC25. -\$FA25. -\$FB25. -\$0031. JE occ. 2019R. 2020N	
FC25	0031	Plat 09 TRTS	\$FC25. -\$FA25. -\$FB25. -\$0031. JE occ. 2019R. 2020N	
FB25	0031	031G M 'off'	\$FB25. -\$FA25. -\$0031. JE occ. 2019R. 2020N	
FB25	0031	Plat 09 TRTS	\$FB25. -\$FA25. -\$0031. JE occ. 2019R. 2020N	
FC25	FB25	025G M+S 'off'	\$FC25. -\$FA25. -\$FB25. JE clr	
FB25	FA25	025G M+S 'off'	\$FB25. -\$FA25. JE clr	
FB25	FA25	\$FB25	025G M+S 'off'. -\$FA25	
FC25	F025	\$FC25	.-\$FA25. -\$FB25	Copy step
FC25	F025	-\$FA25	\$FC25. -\$FB25	Copy step
FB25	F025	\$FB25	025G M @R. -\$FA25	Copy step
FB25	F025	-\$FA25	\$FB25	Copy step
FA25	F025	\$FA25		Copy step
FC25	F025	-\$FB25	\$FC25. -\$FA25. [JA occ+ JB occ+ JC occ+JD occ]	Copy step
F025	CLRT	-\$FC25	.-\$FA25. -\$FB25. [JA occ+ JB occ+ JC occ+JD occ]	
F025	CLRT	-\$FB25	.-\$FA25. -\$FC25. [JA occ+ JB occ+ JC occ+JD occ]	
F025	CLRT	-\$FA25	.-\$FB25. -\$FC25	
R025	CLRT	JD clr	JA clr. JB clr. JC clr	
FA25	CLRT	-\$FB25	JA clr. JB clr. JC clr. JD clr	
FB25	CLRT	-\$FC25	JA clr. JB clr. JC clr. JD clr	
FC25	CLRT	-\$R025	JA clr. JB clr. JC clr. JD clr	
FC25	FZ25	\$FC25	.-\$FA25. -\$FB25	Copy step - Only applies to Workstation 1
FC25	FZ25	-\$FA25	\$FC25. -\$FB25	Copy step - Only applies to Workstation 1
FC25	FZ25	-\$FB25	\$FC25. -\$FA25	Copy step - Only applies to Workstation 1
FB25	FZ25	\$FB25	.-\$FA25	Copy step - Only applies to Workstation 1

LIVERPOOL STREET IECC WKS 1

TD CONTROL TABLES

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARK
FB25	FZ25	-\$FA25	\$FB25	Copy step - Only applies to Workstation 1
FA25	FZ25	\$FA25		Copy step - Only applies to Workstation 1
FZ25	CLRT	-\$FA25	-\$FB25. -\$FC25	Only applies to Workstation 1
FZ25	CLRT	-\$FB25	-\$FA25. -\$FC25	Only applies to Workstation 1
FZ25	CLRT	-\$FC25	-\$FB25. -\$FA25	Only applies to Workstation 1
FA29	0027	027G M 'off'	\$FA29. -\$0027. KE occ. 2019N. 2020R	
FA29	0027	Plat 10 TRTS	\$FA29. -\$0027. KE occ. 2019N. 2020R	
FC29	0027	027G M 'off'	\$FC29. -\$FA29. -\$FB29. -\$0027. KE occ. 2019N. 2020R	
FC29	0027	Plat 10 TRTS	\$FC29. -\$FA29. -\$FB29. -\$0027. KE occ. 2019N. 2020R	
FB29	0027	027G M 'off'	\$FB29. -\$FA29. -\$0027. KE occ. 2019N. 2020R	
FB29	0027	Plat 10 TRTS	\$FB29. -\$FA29. -\$0027. KE occ. 2019N. 2020R	
FA29	0031	031G M 'off'	\$FA29. -\$0031. KE occ. 2019N. 2020N	
FA29	0031	Plat 10 TRTS	\$FA29. -\$0031. KE occ. 2019N. 2020N	
FC29	0031	031G M 'off'	\$FC29. -\$FA29. -\$FB29. -\$0031. KE occ. 2019N. 2020N	
FC29	0031	Plat 10 TRTS	\$FC29. -\$FA29. -\$FB29. -\$0031. KE occ. 2019N. 2020N	
FB29	0031	031G M 'off'	\$FB29. -\$FA29. -\$0031. KE occ. 2019N. 2020N	
FB29	0031	Plat 10 TRTS	\$FB29. -\$FA29. -\$0031. KE occ. 2019N. 2020N	
FC29	FB29	029G M+S 'off'	\$FC29. -\$FA29. -\$FB29. KE clr	
FB29	FA29	029G M+S 'off'	\$FB29. -\$FA29. KE clr	
FB29	FA29	\$FB29	029G M+S 'off'. -\$FA29	
FC29	F029	\$FC29	-\$FA29. -\$FB29	Copy step
FC29	F029	-\$FA29	\$FC29. -\$FB29	Copy step
FB29	F029	\$FB29	029G M @R. -\$FA29	Copy step
FB29	F029	-\$FA29	\$FB29	Copy step
FA29	F029	\$FA29		Copy step
FC29	F029	-\$FB29	\$FC29. -\$FA29. [KA occ+ KB occ+ KC occ+KD occ]	Copy step
F029	CLRT	-\$FC29	-\$FA29. -\$FB29. [KA occ+ KB occ+ KC occ+KD occ]	
F029	CLRT	-\$FB29	-\$FA29. -\$FC29. [KA occ+ KB occ+ KC occ+KD occ]	
F029	CLRT	-\$FA29	-\$FB29. -\$FC29	
R029	CLRT	KD clr	KA clr. KB clr. KC clr	
FA29	CLRT	-\$FB29	KA clr. KB clr. KC clr. KD clr	
FB29	CLRT	-\$FC29	KA clr. KB clr. KC clr. KD clr	
FC29	CLRT	-\$R029	KA clr. KB clr. KC clr. KD clr	
FC29	FZ29	\$FC29	-\$FA29. -\$FB29	Copy step - Only applies to Workstation 1
FC29	FZ29	-\$FA29	\$FC29. -\$FB29	Copy step - Only applies to Workstation 1
FC29	FZ29	-\$FB29	\$FC29. -\$FA29	Copy step - Only applies to Workstation 1
FB29	FZ29	\$FB29	-\$FA29	Copy step - Only applies to Workstation 1
FB29	FZ29	-\$FA29	\$FB29	Copy step - Only applies to Workstation 1
FA29	FZ29	\$FA29		Copy step - Only applies to Workstation 1
FZ29	CLRT	-\$FA29	-\$FB29. -\$FC29	Only applies to Workstation 1
FZ29	CLRT	-\$FB29	-\$FA29. -\$FC29	Only applies to Workstation 1
FZ29	CLRT	-\$FC29	-\$FB29. -\$FA29	Only applies to Workstation 1
FA33	0035	035G M 'off'	\$FA33. -\$0035. LF occ	
FA33	0035	Plat 11 TRTS	\$FA33. -\$0035. LF occ	
FC33	0035	035G M 'off'	\$FC33. -\$FA33. -\$FB33. -\$0035. LF occ	
FC33	0035	Plat 11 TRTS	\$FC33. -\$FA33. -\$FB33. -\$0035. LF occ	

LIVERPOOL STREET IECC WKS 1

TD CONTROL TABLES

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARK
FB33	0035	035G M 'off'	\$FB33. -\$FA33. -\$0035. LF occ	
FB33	0035	Plat 11 TRTS	\$FB33. -\$FA33. -\$0035. LF occ	
FC33	FB33	033G M+S 'off'	\$FC33. -\$FA33. -\$FB33. LF clr	
FB33	FA33	033G M+S 'off'	\$FB33. -\$FA33. LF clr	
FB33	FA33	\$FB33	033G M+S 'off'. -\$FA33	
FC33	F033	\$FC33	-\$FA33. -\$FB33	Copy step
FC33	F033	-\$FA33	\$FC33. -\$FB33	Copy step
FB33	F033	\$FB33	033G M @R. -\$FA33	Copy step
FB33	F033	-\$FA33	\$FB33	Copy step
FA33	F033	\$FA33		Copy step
FC33	F033	-\$FB33	\$FC33. -\$FA33. [LA occ+ LC occ+ LD occ+LE occ]	Copy step
F033	CLRT	-\$FC33	-\$FA33. -\$FB33. [LA occ+ LC occ+ LD occ+LE occ]	
F033	CLRT	-\$FB33	-\$FA33. -\$FC33. [LA occ+ LC occ+ LD occ+LE occ]	
F033	CLRT	-\$FA33	-\$FB33. -\$FC33	
R033	CLRT	LE clr	LA clr. LC clr. LD clr	
FA33	CLRT	-\$FB33	LA clr. LC clr. LD clr. LE clr	
FB33	CLRT	-\$FC33	LA clr. LC clr. LD clr. LE clr	
FC33	CLRT	-\$R033	LA clr. LC clr. LD clr. LE clr	
FC33	FZ33	\$FC33	-\$FA33. -\$FB33	Copy step - Only applies to Workstation 1
FC33	FZ33	-\$FA33	\$FC33. -\$FB33	Copy step - Only applies to Workstation 1
FC33	FZ33	-\$FB33	\$FC33. -\$FA33	Copy step - Only applies to Workstation 1
FB33	FZ33	\$FB33	-\$FA33	Copy step - Only applies to Workstation 1
FB33	FZ33	-\$FA33	\$FB33	Copy step - Only applies to Workstation 1
FA33	FZ33	\$FA33		Copy step - Only applies to Workstation 1
FZ33	CLRT	-\$FA33	-\$FB33. -\$FC33	Only applies to Workstation 1
FZ33	CLRT	-\$FB33	-\$FA33. -\$FC33	Only applies to Workstation 1
FZ33	CLRT	-\$FC33	-\$FB33. -\$FA33	Only applies to Workstation 1
FA37	0039	039G M 'off'	\$FA37. -\$0039. MF occ	
FA37	0039	Plat 12 TRTS	\$FA37. -\$0039. MF occ	
FC37	0039	039G M 'off'	\$FC37. -\$FA37. -\$FB37. -\$0039. MF occ	
FC37	0039	Plat 12 TRTS	\$FC37. -\$FA37. -\$FB37. -\$0039. MF occ	
FB37	0039	039G M 'off'	\$FB37. -\$FA37. -\$0039. MF occ	
FB37	0039	Plat 12 TRTS	\$FB37. -\$FA37. -\$0039. MF occ	
FC37	FB37	037G M 'off'	\$FC37. -\$FA37. -\$FB37. MF clr	
FB37	FA37	037G M 'off'	\$FB37. -\$FA37. MF clr	
FB37	FA37	\$FB37	037G M+S 'off'. -\$FA37	
FC37	F037	\$FC37	-\$FA37. -\$FB37	Copy step
FC37	F037	-\$FA37	\$FC37. -\$FB37	Copy step
FB37	F037	\$FB37	037G M @R. -\$FA37	Copy step
FB37	F037	-\$FA37	\$FB37	Copy step
FA37	F037	\$FA37		Copy step
FC37	F037	-\$FB37	\$FC37. -\$FA37. [MA occ+ MC occ+ MD occ+ME occ]	Copy step
F037	CLRT	-\$FC37	-\$FA37. -\$FB37. [MA occ+ MC occ+ MD occ+ME occ]	
F037	CLRT	-\$FB37	-\$FA37. -\$FC37. [MA occ+ MC occ+ MD occ+ME occ]	
F037	CLRT	-\$FA37	-\$FB37. -\$FC37	
R037	CLRT	ME clr	MA clr. MC clr. MD clr	

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARK
FA37	CLRT	-\$FB37	MA clr. MC clr. MD clr. ME clr	
FB37	CLRT	-\$FC37	MA clr. MC clr. MD clr. ME clr	
FC37	CLRT	-\$R037	MA clr. MC clr. MD clr. ME clr	
FC37	FZ37	\$FC37	.-\$FA37. -\$FB37	Copy step - Only applies to Workstation 1
FC37	FZ37	-\$FA37	\$FC37. -\$FB37	Copy step - Only applies to Workstation 1
FC37	FZ37	-\$FB37	\$FC37. -\$FA37	Copy step - Only applies to Workstation 1
FB37	FZ37	\$FB37	.-\$FA37	Copy step - Only applies to Workstation 1
FB37	FZ37	-\$FA37	\$FB37	Copy step - Only applies to Workstation 1
FA37	FZ37	\$FA37		Copy step - Only applies to Workstation 1
FZ37	CLRT	-\$FA37	.-\$FB37. -\$FC37	Only applies to Workstation 1
FZ37	CLRT	-\$FB37	.-\$FA37. -\$FC37	Only applies to Workstation 1
FZ37	CLRT	-\$FC37	.-\$FB37. -\$FA37	Only applies to Workstation 1
FC41	FB41	041G M 'off'	\$FC41. -\$FA41. -\$FB41	
FB41	FA41	041G M 'off'	\$FB41. -\$FA41	
FB41	FA41	\$FB41	041G M. -\$FA41	
FC41	F041	\$FC41	.-\$FA41. -\$FB41	Copy step
FC41	F041	-\$FA41	\$FC41. -\$FB41	Copy step
FB41	F041	\$FB41	041G M @R. -\$FA41	Copy step
FB41	F041	-\$FA41	\$FB41	Copy step
FA41	F041	\$FA41		Copy step
FC41	F041	-\$FB41	\$FC41. -\$FA41. [NA occ+ NC occ+ ND occ]	Copy step
F041	CLRT	-\$FC41	.-\$FA41. -\$FB41. [NA occ+ NC occ+ ND occ]	
F041	CLRT	-\$FB41	.-\$FA41. -\$FC41. [NA occ+ NC occ+ ND occ]	
F041	CLRT	-\$FA41	.-\$FB41. -\$FC41	
R041	CLRT	NE clr	NA clr. SB clr	
FA41	CLRT	-\$FB41	NA clr. NC clr. ND clr	
FB41	CLRT	-\$FC41	NA clr. NC clr. ND clr	
FC41	CLRT	-\$R041	NA clr. NC clr. ND clr	
FC41	FZ41	\$FC41	.-\$FA41. -\$FB41	Copy step - Only applies to Workstation 1
FC41	FZ41	-\$FA41	\$FC41. -\$FB41	Copy step - Only applies to Workstation 1
FC41	FZ41	-\$FB41	\$FC41. -\$FA41	Copy step - Only applies to Workstation 1
FB41	FZ41	\$FB41	.-\$FA41	Copy step - Only applies to Workstation 1
FB41	FZ41	-\$FA41	\$FB41	Copy step - Only applies to Workstation 1
FA41	FZ41	\$FA41		Copy step - Only applies to Workstation 1
FZ41	CLRT	-\$FA41	.-\$FB41. -\$FC41	Only applies to Workstation 1
FZ41	CLRT	-\$FB41	.-\$FA41. -\$FC41	Only applies to Workstation 1
FZ41	CLRT	-\$FC41	.-\$FB41. -\$FA41	Only applies to Workstation 1
FC43	FB43	043G M 'off'	\$FC43. -\$FA43. -\$FB43	
FB43	FA43	043G M 'off'	\$FB43. -\$FA43	
FB43	FA43	\$FB43	043G M 'off'. -\$FA43	
FC43	F043	\$FC43	.-\$FA43. -\$FB43	Copy step
FC43	F043	-\$FA43	\$FC43. -\$FB43	Copy step
FB43	F043	\$FB43	043G M @R. -\$FA43	Copy step
FB43	F043	-\$FA43	\$FB43	Copy step
FA43	F043	\$FA43		Copy step
FC43	F043	-\$FB43	\$FC43. -\$FA43. [PA occ+ PC occ+ PD occ+ PE occ]	Copy step

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARK
F043	CLRT	-\$FC43	.-\$FA43. -\$FB43. [PA occ+ PC occ+ PD occ+ PE occ]	
F043	CLRT	-\$FB43	.-\$FA43. -\$FC43. [PA occ+ PC occ+ PD occ+ PE occ]	
F043	CLRT	-\$FA43	.-\$FB43. -\$FC43	
R043	CLRT	PE clr	PA clr. PC clr. PD clr	
FA43	CLRT	-\$FB43	PA clr. PC clr. PD clr. PE clr	
FB43	CLRT	-\$FC43	PA clr. PC clr. PD clr. PE clr	
FC43	CLRT	-\$R043	PA clr. PC clr. PD clr. PE clr	
FC43	FZ43	\$FC43	.-\$FA43. -\$FB43	Copy step - Only applies to Workstation 1
FC43	FZ43	-\$FA43	\$FC43. -\$FB43	Copy step - Only applies to Workstation 1
FC43	FZ43	-\$FB43	\$FC43. -\$FA43	Copy step - Only applies to Workstation 1
FB43	FZ43	\$FB43	.-\$FA43	Copy step - Only applies to Workstation 1
FB43	FZ43	-\$FA43	\$FB43	Copy step - Only applies to Workstation 1
FA43	FZ43	\$FA43		Copy step - Only applies to Workstation 1
FZ43	CLRT	-\$FA43	.-\$FB43. -\$FC43	Only applies to Workstation 1
FZ43	CLRT	-\$FB43	.-\$FA43. -\$FC43	Only applies to Workstation 1
FZ43	CLRT	-\$FC43	.-\$FB43. -\$FA43	Only applies to Workstation 1
FA45	0047	047G M 'off'	\$FA45. -\$0047. RE occ. 2044N	
FA45	0047	Plat 15 TRTS	\$FA45. -\$0047. RE occ. 2044N	
FC45	0047	047G M 'off'	\$FC45. -\$FA45. -\$FB45. -\$0047. RE occ. 2044N	
FC45	0047	Plat 15 TRTS	\$FC45. -\$FA45. -\$FB45. -\$0047. RE occ. 2044N	
FB45	0047	047G M 'off'	\$FB45. -\$FA45. -\$0047. RE occ. 2044N	
FB45	0047	Plat 15 TRTS	\$FB45. -\$FA45. -\$0047. RE occ. 2044N	
FC45	FB45	045G M 'off'	\$FC45. -\$FA45. -\$FB45. RE clr	
FB45	FA45	045G M 'off'	\$FB45. -\$FA45. RE clr	
FB45	FA45	\$FB45	045G M 'off'. -\$FA45	
FC45	F045	\$FC45	.-\$FA45. -\$FB45	Copy step
FC45	F045	-\$FA45	\$FC45. -\$FB45	Copy step
FB45	F045	\$FB45	045G M @R. -\$FA45	Copy step
FB45	F045	-\$FA45	\$FB45	Copy step
FA45	F045	\$FA45		Copy step
FC45	F045	-\$FB45	\$FC45. -\$FA45. [RA occ+ RB occ+ RC occ+RD occ]	Copy step
F045	CLRT	-\$FC45	.-\$FA45. -\$FB45. [RA occ+ RB occ+ RC occ+RD occ]	
F045	CLRT	-\$FB45	.-\$FA45. -\$FC45. [RA occ+ RB occ+ RC occ+RD occ]	
F045	CLRT	-\$FA45	.-\$FB45. -\$FC45	
R045	CLRT	RD clr	RA clr. RB clr. RC clr	
FA45	CLRT	-\$FB45	RA clr. RB clr. RC clr. RD clr	
FB45	CLRT	-\$FC45	RA clr. RB clr. RC clr. RD clr	
FC45	CLRT	-\$R045	RA clr. RB clr. RC clr. RD clr	
FC45	FZ45	\$FC45	.-\$FA45. -\$FB45	Copy step - Only applies to Workstation 1
FC45	FZ45	-\$FA45	\$FC45. -\$FB45	Copy step - Only applies to Workstation 1
FC45	FZ45	-\$FB45	\$FC45. -\$FA45	Copy step - Only applies to Workstation 1
FB45	FZ45	\$FB45	.-\$FA45	Copy step - Only applies to Workstation 1
FB45	FZ45	-\$FA45	\$FB45	Copy step - Only applies to Workstation 1
FA45	FZ45	\$FA45		Copy step - Only applies to Workstation 1
FZ45	CLRT	-\$FA45	.-\$FB45. -\$FC45	Only applies to Workstation 1
FZ45	CLRT	-\$FB45	.-\$FA45. -\$FC45	Only applies to Workstation 1

LIVERPOOL STREET IECC WKS 1

TD CONTROL TABLES

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARK
FZ45	CLRT	-\$FC45	.-\$FB45. -\$FA45	Only applies to Workstation 1
FC49	FB49	049G M 'off'	\$FC49. -\$FA49. -\$FB49	
FB49	FA49	049G M 'off'	\$FB49. -\$FA49	
FB49	FA49	\$FB49	049G M 'off'. -\$FA49	
FC49	F049	\$FC49	.-\$FA49. -\$FB49	Copy step
FC49	F049	-\$FA49	\$FC49. -\$FB49	Copy step
FB49	F049	\$FB49	049G M @R. -\$FA49	Copy step
FB49	F049	-\$FA49	\$FB49	Copy step
FA49	F049	\$FA49		Copy step
FC49	F049	-\$FB49	\$FC49. -\$FA49. [SB occ+ SA occ+ SC occ]	Copy step
F049	CLRT	-\$FC49	.-\$FA49. -\$FB49. [SB occ+ SA occ+ SC occ]	
F049	CLRT	-\$FB49	.-\$FA49. -\$FC49. [SB occ+ SA occ+SC occ]	
F049	CLRT	-\$FA49	.-\$FB49. -\$FC49	
R049	CLRT	SC clr	SB clr. SA clr	
FA49	CLRT	-\$FB49	SB clr. SA clr. SC clr	
FB49	CLRT	-\$FC49	SB clr. SA clr. SC clr	
FC49	CLRT	-\$R049	SB clr. SA clr. SC clr	
FC49	FZ49	\$FC49	.-\$FA49. -\$FB49	Copy step - Only applies to Workstation 1
FC49	FZ49	-\$FA49	\$FC49. -\$FB49	Copy step - Only applies to Workstation 1
FC49	FZ49	-\$FB49	\$FC49. -\$FA49	Copy step - Only applies to Workstation 1
FB49	FZ49	\$FB49	.-\$FA49	Copy step - Only applies to Workstation 1
FB49	FZ49	-\$FA49	\$FB49	Copy step - Only applies to Workstation 1
FA49	FZ49	\$FA49		Copy step - Only applies to Workstation 1
FZ49	CLRT	-\$FA49	.-\$FB49. -\$FC49	Only applies to Workstation 1
FZ49	CLRT	-\$FB49	.-\$FA49. -\$FC49	Only applies to Workstation 1
FZ49	CLRT	-\$FC49	.-\$FB49. -\$FA49	Only applies to Workstation 1
FC51	FB51	051G M 'off'	\$FC51. -\$FA51. -\$FB51	
FB51	FA51	051G M 'off'	\$FB51. -\$FA51	
FB51	FA51	\$FB51	051G M 'off'. -\$FA51	
FC51	F051	\$FC51	.-\$FA51. -\$FB51	Copy step
FC51	F051	-\$FA51	\$FC51. -\$FB51	Copy step
FB51	F051	\$FB51	051G M @R. -\$FA51	Copy step
FB51	F051	-\$FA51	\$FB51	Copy step
FA51	F051	\$FA51		Copy step
FC51	F051	-\$FB51	\$FC51. -\$FA51. [TA occ+ TB occ]	Copy step
F051	CLRT	-\$FC51	.-\$FA51. -\$FB51. [TA occ+ TB occ]	
F051	CLRT	-\$FB51	.-\$FA51. -\$FC51. [TA occ+ TB occ]	
F051	CLRT	-\$FA51	.-\$FB51. -\$FC51	
R051	CLRT	TB clr	TA clr	
FA51	CLRT	-\$FB51	TA clr. TB clr	
FB51	CLRT	-\$FC51	TA clr. TB clr	
FC51	CLRT	-\$R051	TA clr. TB clr	
FC51	FZ51	\$FC51	.-\$FA51. -\$FB51	Copy step - Only applies to Workstation 1
FC51	FZ51	-\$FA51	\$FC51. -\$FB51	Copy step - Only applies to Workstation 1
FC51	FZ51	-\$FB51	\$FC51. -\$FA51	Copy step - Only applies to Workstation 1
FB51	FZ51	\$FB51	.-\$FA51	Copy step - Only applies to Workstation 1

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARK
FB51	FZ51	-\$FA51	\$FB51	Copy step - Only applies to Workstation 1
FA51	FZ51	\$FA51		Copy step - Only applies to Workstation 1
FZ51	CLRT	-\$FA51	-\$FB51. -\$FC51	Only applies to Workstation 1
FZ51	CLRT	-\$FB51	-\$FA51. -\$FC51	Only applies to Workstation 1
FZ51	CLRT	-\$FC51	-\$FB51. -\$FA51	Only applies to Workstation 1
FC53	FB53	053G M 'off'	\$FC53. -\$FA53. -\$FB53	
FB53	FA53	053G M 'off'	\$FB53. -\$FA53	
FB53	FA53	\$FB53	053G M 'off'. -\$FA53	
FC53	F053	\$FC53	-\$FA53. -\$FB53	Copy step
FC53	F053	-\$FA53	\$FC53. -\$FB53	Copy step
FB53	F053	\$FB53	053G M @R. -\$FA53	Copy step
FB53	F053	-\$FA53	\$FB53	Copy step
FA53	F053	\$FA53		Copy step
FC53	F053	-\$FB53	\$FC53. -\$FA53. [UA occ+ UB occ]	Copy step
F053	CLRT	-\$FC53	-\$FA53. -\$FB53. [UA occ+ UB occ]	
F053	CLRT	-\$FB53	-\$FA53. -\$FC53. [UA occ+ UB occ]	
F053	CLRT	-\$FA53	-\$FB53. -\$FC53	
R053	CLRT	UB clr	UA clr	
FA53	CLRT	-\$FB53	UA clr. UB clr	
FB53	CLRT	-\$FC53	UA clr. UB clr	
FC53	CLRT	-\$R053	UA clr. UB clr	
FC53	FZ53	\$FC53	-\$FA53. -\$FB53	Copy step - Only applies to Workstation 1
FC53	FZ53	-\$FA53	\$FC53. -\$FB53	Copy step - Only applies to Workstation 1
FC53	FZ53	-\$FB53	\$FC53. -\$FA53	Copy step - Only applies to Workstation 1
FB53	FZ53	\$FB53	-\$FA53	Copy step - Only applies to Workstation 1
FB53	FZ53	-\$FA53	\$FB53	Copy step - Only applies to Workstation 1
FA53	FZ53	\$FA53		Copy step - Only applies to Workstation 1
FZ53	CLRT	-\$FA53	-\$FB53. -\$FC53	Only applies to Workstation 1
FZ53	CLRT	-\$FB53	-\$FA53. -\$FC53	Only applies to Workstation 1
FZ53	CLRT	-\$FC53	-\$FB53. -\$FA53	Only applies to Workstation 1
X001	CLRT	-\$0128		Normal Quiet Step
X001	CLRT	-\$1271		Normal Quiet Step

Updated		
Version	Produced	Checked
AH4		
BN6		

PRODUCED		13/01/04
CHECKED		13/11/04
ISSUED		