

**ASHFORD SC
ASHFORD IECC B
WORKSTATION 5 TD STEPPING TABLE**

VERSION UZ2

BERTH ABBREVIATIONS

Axxx	PRE-ANNOUNCE BERTH (FOR RCCS PURPOSES)
CLRT	CLEAROUT BERTH
DBxx	COMMON DISPLAY BERTH
FCA1	FREIGHT CHORD APPROACH
LS4D	LAST SENT BERTH WORKSTATION 4 (IECC B) DOWN MAIN
LS4U	LAST SENT BERTH WORKSTATION 4 (IECC B) UP MAIN
LSCD	LAST SENT BERTH CTRL DOWN FAST (EUROTUNNEL)
LSCU	LAST SENT BERTH CTRL UP SLOW (EUROTUNNEL)
LSFC	LAST SENT BERTH FREIGHT CHORD
LSFL	LAST SENT BERTH FOLKESTONE EAST
SS4D	HOLDING BERTH FOR LS4D
SS4U	HOLDING BERTH FOR LS4U
SSCD	HOLDING BERTH FOR LSCD
SSCU	HOLDING BERTH FOR LSCU
SSFC	HOLDING BERTH FOR LSFC
SSFL	HOLDING BERTH FOR LSFL

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
0739	DB50			COPY STEP - COM DIS MACRO *
0740	DB51			COPY STEP - COM DIS MACRO *
0740	SS4U	\$0740		COPY STEP
0741	DB51			COPY STEP - COM DIS MACRO *
0742	DB50			COPY STEP - COM DIS MACRO *
0742	SS4D	\$0742		COPY STEP
0743	0747	WEMT occ	WELT occ	
0743	DB52			COPY STEP - COM DIS MACRO *
0744	0740	WTUT occ	WTTT occ	
0744	DB53			COPY STEP - COM DIS MACRO *
0745	0749	WTPT occ	WTTT occ	
0745	DB53			COPY STEP - COM DIS MACRO *
0746	0742	WEKT occ	WELT occ	
0746	DB52			COPY STEP - COM DIS MACRO *
0747	0751	DEPT occ	WENT occ	
0747	DB54			COPY STEP - COM DIS MACRO *
0748	0744	WTPT occ	WTNT occ	
0748	DB55			COPY STEP - COM DIS MACRO *
0749	0753	DTMT occ	WTNT occ	
0749	DB55			COPY STEP - COM DIS MACRO *
0750	0746	WEMT occ	WENT occ	
0750	DB54			COPY STEP - COM DIS MACRO *
0751	0755	DETT occ	[R751M + R751W]	
0751	DB56			COPY STEP - COM DIS MACRO *
0752	0748	DTMT occ	DTLT occ	
0752	DB57			COPY STEP - COM DIS MACRO *
0753	0757	DTJT occ	DTLT occ	
0753	DB57			COPY STEP - COM DIS MACRO *
0754	0750	DEPT occ	DEST occ	
0754	0751	751G 'off'	\$0754 . -\$0751	
0754	DB56			COPY STEP - COM DIS MACRO *
0755	0761	DEZT occ	R755KM	
0755	0791	DEZT occ	R755JM	
0755	2157	DEZT occ	R755AS	

**ASHFORD SC
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WORKSTATION 5 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
0755	SDG1	DEZT occ	R755GM	
0755	SDG2	DEZT occ	R755FM	
0755	SDG3	DEZT occ	R755EM	
0755	SDG4	DEZT occ	R755DM	
0755	SDG5	DEZT occ	R755CM	
0755	SDG6	DEZT occ	R755BM	
0755	THRU	DEZT occ	R755HM	
0756	0752	DTJT occ	DTHT occ	
0756	2157	2157G 'off'	\$0756 . -\$2157 . P1330R	
0756	2159	2159G 'off'	\$0756 . -\$2159 . P1330N	
0756	DB72	\$0756		QUIET COPY
0756	DB72	-\$2157	\$0756	QUIET COPY
0756	DB72	-\$2159	\$0756	QUIET COPY
0757	0761	DTET occ	R757MM	
0757	0763	DTET occ	R757NM	
0757	0791	DTET occ	R757KM	
0757	0793	DTET occ	R757LM	
0757	2157	DTET occ	R757AS	
0757	2159	DTET occ	R757FS	
0757	SDG1	DTET occ	R757HM	
0757	SDG2	DTET occ	R757GM	
0757	SDG3	DTET occ	R757EM	
0757	SDG4	DTET occ	R757DM	
0757	SDG5	DTET occ	R757CM	
0757	SDG6	DTET occ	R757BM	
0757	THRU	DTET occ	R757JM	
0758	0754	DEUT occ	DEVT occ	
0758	2157	2157G 'off'	\$0758 . -\$2157 . P1330N	
0758	DB73	\$0758		QUIET COPY
0758	DB73	-\$2157	\$0758	QUIET COPY
0759	2154	DRWT occ	[R759BS + R759BM] . \$SDG6	
0759	2156	DRWT occ	R759AS . \$2163	
0759	2163	DRWT occ	R759AS . -\$2163 . -\$2156	
0759	SDG3	DRWT occ	[R759EM + R759EC]	
0759	SDG4	DRWT occ	[R759DM + R759DC]	
0759	SDG5	DRWT occ	[R759CM + R759CC]	
0759	SDG6	DRWT occ	[R759BS + R759BM] . -\$SDG6 . -\$2154	
0760	0756	DKWT occ	R760	
0760	DB61			COPY STEP - COM DIS MACRO *
0761	0762	762G 'off'	\$0761 . -\$0762	
0761	0901	FNCT occ	FNBT occ	
0761	DB60			COPY STEP - COM DIS MACRO *
0762	0756	DNAT occ	R762A	
0762	0758	DNAT occ	R762B	
0762	DB60			COPY STEP - COM DIS MACRO *
0763	0760	760G 'off'	\$0763 . -\$0760	
0763	0903	FKUT occ	FKVT occ	
0763	DB61			COPY STEP - COM DIS MACRO *
0791	0794	794G 'off'	\$0791 . -\$0794	
0791	0821	DFHT occ	R791	
0791	DB58			COPY STEP - COM DIS MACRO *
0792	0756	DTAT occ	R792	
0792	DB59			COPY STEP - COM DIS MACRO *
0793	0792	792G 'off'	\$0793 . -\$0792	
0793	0823	DSXT occ	DSYT occ	

**ASHFORD SC
ASHFORD IECC B
WORKSTATION 5 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
0793	DB59			COPY STEP - COM DIS MACRO *
0794	0756	DFDT occ	R794A	
0794	0758	DFDT occ	R794B	
0794	0791	791G 'off	\$0794 . -\$0791	
0794	DB58			COPY STEP - COM DIS MACRO *
0795	2158	2158G 'off	\$0795 . -\$2158	
0795	2160	DRPT occ	R795DS . \$SPR1	
0795	2162	DRPT occ	R795ES . \$SPR2	
0795	2164	DRPT occ	R795AS	
0795	363C	DRPT occ	[R795B1M + R795B2M]	
0795	365C	DRPT occ	R795CM	
0795	CLRT	DRNT clr	DRLT clr . DRMT clr . DRKT clr . \$0795	
0795	DB71			COPY STEP - COM DIS MACRO *
0795	SPR1	DRPT occ	R795DS . -\$2160 . -\$SPR1	
0795	SPR2	DRPT occ	R795ES . -\$2162 . -\$SPR2	
0796	0756	DJCT occ	R796AM	
0796	0758	DJCT occ	R796BM	
0796	2153	DJCT occ	R796CS . \$SPUR	
0796	CLRT	DJET clr	\$0796	
0796	SPUR	DJCT occ	R796CS . -\$2153 . -\$SPUR	
0797	2160	DRJT occ	R797DS . \$SPR1	
0797	2162	DRJT occ	R797ES . \$SPR2	
0797	2164	DRJT occ	R797AS	
0797	363C	DRJT occ	[R797B1M + R797B2M]	
0797	365C	DRJT occ	R797CM	
0797	CLRT	DRHT clr	\$0797	
0797	SPR1	DRJT occ	R797DS . -\$2160 . -\$SPR1	
0797	SPR2	DRJT occ	R797ES . -\$2162 . -\$SPR2	
0798	0756	DPET occ	R798AM	
0798	0758	DPET occ	R798BM	
0798	2153	DPET occ	R798CS . \$SPUR	
0798	CLRT	DPFT clr	\$0798	
0798	SPUR	DPET occ	R798CS . -\$2153 . -\$SPUR	
0799	2160	DRGT occ	R799DS . \$SPR1	
0799	2162	DRGT occ	R799ES . \$SPR2	
0799	2164	DRGT occ	R799AS	
0799	363C	DRGT occ	[R799B1M + R799B2M]	
0799	365C	DRGT occ	R799CM	
0799	CLRT	DRFT clr	\$0799	
0799	SPR1	DRGT occ	R799DS . -\$2160 . -\$SPR1	
0799	SPR2	DRGT occ	R799ES . -\$2162 . -\$SPR2	
0803	2160	DJLT occ	R803DS . \$SPR1	
0803	2162	DJLT occ	R803ES . \$SPR2	
0803	2164	DJLT occ	R803AS	
0803	363C	DJLT occ	[R803B1M + R803B2M]	
0803	365C	DJLT occ	R803CM	
0803	CLRT	DJKT clr	\$0803	
0803	SPR1	DJLT occ	R803DS . -\$2160 . -\$SPR1	
0803	SPR2	DJLT occ	R803ES . -\$2162 . -\$SPR2	
0804	0756	DPRT occ	R804AM	
0804	0758	DPRT occ	R804BM	
0804	2153	DPRT occ	R804CS . \$SPUR	
0804	CLRT	DPST clr	\$0804	
0804	SPUR	DPRT occ	R804CS . -\$2153 . -\$SPUR	
0807	2160	DPTT occ	R807BS . \$SPR1	

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WORKSTATION 5 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
0807	2162	DPTT occ	R807CS . \$SPR2	
0807	2164	DPTT occ	R807AS	
0807	363C	DPTT occ	R807DM	
0807	365C	DPTT occ	R807EM	
0807	CLRT	DPST clr	\$0807	
0807	SPR1	DPTT occ	R807BS . -\$2160 . -\$SPR1	
0807	SPR2	DPTT occ	R807CS . -\$2162 . -\$SPR2	
0808	0756	DRET occ	R808BM	
0808	0758	DRET occ	R808CM	
0808	0759	DRET occ	R808E2M	
0808	2151	DRET occ	R808DS	
0808	2153	DRET occ	R808AS . \$SPUR	
0808	342C	DRET occ	R808E1M	
0808	CLRT	DJKT clr	\$0808	
0808	SPUR	DRET occ	R808AS . -\$2153 . -\$SPUR	
0809	2160	DPGT occ	R809BS . \$SPR1	
0809	2162	DPGT occ	R809CS . \$SPR2	
0809	2164	DPGT occ	R809AS	
0809	363C	DPGT occ	R809DM	
0809	365C	DPGT occ	R809EM	
0809	CLRT	DPFT clr	\$0809	
0809	SPR1	DPGT occ	R809BS . -\$2160 . -\$SPR1	
0809	SPR2	DPGT occ	R809CS . -\$2162 . -\$SPR2	
0813	2160	DJGT occ	R813BS . \$SPR1	
0813	2162	DJGT occ	R813CS . \$SPR2	
0813	2164	DJGT occ	R813AS	
0813	363C	DJGT occ	R813DM	
0813	365C	DJGT occ	R813EM	
0813	CLRT	DJET clr	\$0813	
0813	SPR1	DJGT occ	R813BS . -\$2160 . -\$SPR1	
0813	SPR2	DJGT occ	R813CS . -\$2162 . -\$SPR2	
0814	0756	DRET occ	R814BM	
0814	0758	DRET occ	R814CM	
0814	0759	DRET occ	R814E2M	
0814	2151	DRET occ	R814DS	
0814	2153	DRET occ	R814AS . \$SPUR	
0814	342C	DRET occ	R814E1M	
0814	CLRT	DRFT clr	\$0814	
0814	SPUR	DRET occ	R814AS . -\$2153 . -\$SPUR	
0816	0756	DPXT occ	R816BM	
0816	0758	DPXT occ	R816CM	
0816	0759	DPXT occ	R816E2M	
0816	2151	DPXT occ	R816DS	
0816	2153	DPXT occ	R816AS . \$SPUR	
0816	342C	DPXT occ	R816E1M	
0816	CLRT	DRHT clr	\$0816	
0816	SPUR	DPXT occ	R816AS . -\$2153 . -\$SPUR	
0818	0756	DPXT occ	R818BM	
0818	0758	DPXT occ	R818CM	
0818	0759	DPXT occ	R818E2M	
0818	2151	DPXT occ	R818DS	
0818	2153	DPXT occ	R818AS . \$SPUR	
0818	342C	DPXT occ	R818E1M	
0818	CLRT	DRKT clr	DRLT clr . DRMT clr . DRNT clr . \$0818	
0818	SPUR	DPXT occ	R818AS . -\$2153 . -\$SPUR	

**ASHFORD SC
ASHFORD IECC B
WORKSTATION 5 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
0821	363C	DFNT occ	R821A	
0821	365C	DFNT occ	R821B	
0822	0792	DSXT occ	DSTT occ	
0822	0823	823G 'off	\$0822 . -\$0823	
0823	365C	DSRT occ	R823	
0824	0794	DFJT occ	DFLT occ	
0824	0821	821G 'off	\$0824 . -\$0821	
0830	0822	DJZT occ	R830AM	
0830	0824	DJZT occ	R830BM	
0830	2164	DJZT occ	R830FS	
0830	SDG1	DJZT occ	[R830DM + R830DC]	
0830	SDG2	DJZT occ	[R830EM + R830EC]	
0830	SDG3	DJZT occ	R830GM	
0830	SDG4	DJZT occ	R830HM	
0830	SDG5	DJZT occ	R830JM	
0830	SDG6	DJZT occ	R830KM	
0830	THRU	DJZT occ	R830CM	
0832	0824	DFRT occ	R832AM	
0832	2164	DFRT occ	[R832E1S + R832E2S]	
0832	SDG1	DFRT occ	[R832CM + R832CC]	
0832	SDG2	DFRT occ	[R832DM + R832DC]	
0832	SDG3	DFRT occ	[R832F1M + R832F2M]	
0832	SDG4	DFRT occ	[R832G1M + R832G2M]	
0832	SDG5	DFRT occ	[R832H1M + R832H2M]	
0832	SDG6	DFRT occ	[R832J1M + R832J2M]	
0832	THRU	DFRT occ	R832BM	
0901	0905	FNMT occ	FNCT occ	
0901	DB62			COPY STEP - COM DIS MACRO *
0902	0760	FKVT occ	FKUT occ	
0902	DB63			COPY STEP - COM DIS MACRO *
0903	0907	FKTT occ	FKUT occ	
0903	DB63			COPY STEP - COM DIS MACRO *
0904	0762	FNBT occ	FNCT occ	
0904	DB62			COPY STEP - COM DIS MACRO *
0905	0909	FNJT occ	FNHT occ	
0905	DB64			COPY STEP - COM DIS MACRO *
0906	0902	FKTT occ	FKRT occ	
0906	DB65			COPY STEP - COM DIS MACRO *
0907	0911	FKPT occ	FKRT occ	
0907	DB65			COPY STEP - COM DIS MACRO *
0908	0904	FNMT occ	FNHT occ	
0908	DB64			COPY STEP - COM DIS MACRO *
0909	0913	FNMT occ	R909A	
0909	0915	FNMT occ	R909B	
0909	DB66			COPY STEP - COM DIS MACRO *
0910	0906	FKPT occ	FKNT occ	
0910	0911	911G 'off	\$0910 . -\$0911	
0910	DB67			COPY STEP - COM DIS MACRO *
0911	0913	FKMT occ	R911A	
0911	0915	FKMT occ	R911B	
0911	DB67			COPY STEP - COM DIS MACRO *
0912	0908	FNJT occ	FNLT occ	
0912	0909	909G 'off	\$0912 . -\$0909	
0912	DB66			COPY STEP - COM DIS MACRO *
0913	0916	916G 'off	\$0913 . -\$0916	

**ASHFORD SC
ASHFORD IECC B
WORKSTATION 5 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
0913	CLRT	FNST clr	\$0913	ACI CLEAROUT
0913	DB68			COPY STEP - COM DIS MACRO *
0913	K010	FNTT occ	FNST occ	
0914	0910	FKJT occ	R914A	
0914	0912	FKJT occ	R914B	
0914	CLRT	FKHT clr	\$0914 . UFKJBA_f . UFKJCA_f	ACI CLEAROUT
0914	DB69			COPY STEP - COM DIS MACRO *
0915	0914	914G 'off'	\$0915 . -\$0914	
0915	CLRT	FKHT clr	\$0915 . UFKGAC_f	ACI CLEAROUT
0915	DB69			COPY STEP - COM DIS MACRO *
0916	0910	FNRT occ	R916A	
0916	0912	FNRT occ	R916B	
0916	CLRT	FNST clr	\$0916 . UFNRCa_f	ACI CLEAROUT
0916	DB68			COPY STEP - COM DIS MACRO *
0918	0914	FKET occ	R918	
2146	2147	2147G 'off'	\$2146 . -\$2147	
2146	2147	R2153G	\$2146 . -\$2147	
2146	2153	DPBT occ	R2146 . \$SPUR	
2146	CLRT	DRZT clr	\$2146	
2146	SPUR	DPBT occ	R2146 . -\$2153 . -\$SPUR	
2147	2146	2146G 'off'	\$2147 . -\$2146	
2147	2146	R2152A	\$2147 . -\$2146	
2147	2152	DPUT occ	R2147 . \$2167	
2147	2167	DPUT occ	R2147 . -\$2152 . -\$2167	
2147	CLRT	DRZT clr	\$2147	
2150	2153	DPBT occ	R2150 . \$SPUR	
2150	2155	2155G 'off'	\$2150 . -\$2155	
2150	2155	R2153F	\$2150 . -\$2155	
2150	CLRT	DJAT clr	\$2150	
2150	SPUR	DPBT occ	R2150 . -\$2153 . -\$SPUR	
2151	2154	DPZT occ	R2151B . \$SDG6	
2151	2156	DPZT occ	R2151A . \$2163	
2151	2163	DPZT occ	R2151A . -\$2156 . -\$2163	
2151	CLRT	-L2151COUT23	\$2151	
2151	SDG3	DPZT occ	R2151E	
2151	SDG4	DPZT occ	R2151D	
2151	SDG5	DPZT occ	R2151C	
2151	SDG6	DPZT occ	R2151B . -\$SDG6 . -\$2154	
2152	2146	DPUT occ	R2152A . -\$2147 . -\$2146	
2152	2147	DPUT occ	R2152A . \$2146	
2152	2150	DPUT occ	R2152B . -\$2155 . -\$2150	
2152	2155	DPUT occ	R2152B . \$2150	
2152	2167	2167G 'off'	\$2152 . -\$2167	
2152	2167	R2147	\$2152 . -\$2167	
2152	2167	R2155	\$2152 . -\$2167	
2152	CLRT	DPVT clr	\$2152	
2153	2146	DPBT occ	R2153G . \$2147	
2153	2147	DPBT occ	R2153G . -\$2147 . -\$2146	
2153	2150	DPBT occ	R2153F . \$2155	
2153	2154	DPBT occ	R2153B . \$SDG6	
2153	2155	DPBT occ	R2153F . -\$2155 . -\$2150	
2153	CLRT	DNZT clr	DPAT clr . \$2153	
2153	CLRT	DPAT clr	DNZT clr . \$2153	
2153	SDG1	DPBT occ	R2153J	
2153	SDG2	DPBT occ	R2153H	

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ASHFORD IECC B
WORKSTATION 5 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
2153	SDG3	DPBT occ	R2153E	
2153	SDG4	DPBT occ	R2153D	
2153	SDG5	DPBT occ	R2153C	
2153	SDG6	DPBT occ	R2153B . -\$SDG6 . -\$2154	
2153	SPUR	UDPAAB l	\$2153 . -\$SPUR	
2153	THRU	DPBT occ	R2153K	
2154	0818	DRKT occ	R2154	
2154	CLRT	DRLT clr	\$2154	
2154	SDG6	-\$SDG6	\$2154 . UDRKBC f . DRLT occ	
2155	2150	2150G 'off'	\$2155 . -\$2150	
2155	2150	R2152B	\$2155 . -\$2150	
2155	2152	DPUT occ	R2155 . \$2167	
2155	2167	DPUT occ	R2155 . -\$2167 . -\$2152	
2155	CLRT	DJAT clr	\$2155	
2156	0818	DRKT occ	R2156	
2156	2163	2163G 'off'	\$2156 . -\$2163	
2156	2163	R2151A	\$2156 . -\$2163	
2156	2163	R2153A	\$2156 . -\$2163	
2156	2163	R2157A	\$2156 . -\$2163	
2156	CLRT	DRST clr	\$2156	
2157	0791	DFAT occ	R2157J	
2157	2154	DFAT occ	R2157B . \$SDG6	
2157	2163	DFAT occ	R2157A	
2157	DB72	-\$0756	\$2157 . P1330R	QUIET COPY
2157	DB72	\$2157	P1330R	QUIET COPY
2157	DB73	-\$0758	\$2157 . P1330N	QUIET COPY
2157	DB73	\$2157	P1330N	QUIET COPY
2157	SDG1	DFAT occ	R2157G	
2157	SDG2	DFAT occ	R2157F	
2157	SDG3	DFAT occ	R2157E	
2157	SDG4	DFAT occ	R2157D	
2157	SDG5	DFAT occ	R2157C	
2157	SDG6	DFAT occ	R2157B . -\$SDG6 . -\$2154	
2157	THRU	DFAT occ	R2157H	
2158	0795	795G 'off'	\$2158 . -\$0795	
2158	2156	DRMT occ	R2158B . -\$2163 . -\$2156	
2158	2161	DRMT occ	R2158C	
2158	2163	DRMT occ	R2158B . \$2156	
2158	2165	DRMT occ	R2158A . \$SDG6	
2158	DB71			COPY STEP - COM DIS MACRO *
2158	SDG6	DRMT occ	R2158A . -\$2165 . -\$SDG6	
2159	0761	DTDT occ	R2159F	
2159	0791	DTDT occ	R2159D	
2159	0793	DTDT occ	R2159E	
2159	DB72	-\$0756	\$2159	QUIET COPY
2159	DB72	\$2159		QUIET COPY
2159	SDG1	DTDT occ	R2159B	
2159	SDG2	DTDT occ	R2159A	
2159	THRU	DTDT occ	R2159C	
2160	2152	DJNT occ	R2160E . -\$2152 . -\$2167	
2160	2158	DJNT occ	R2160J	
2160	2167	DJNT occ	R2160E . \$2152	
2160	2171	DJNT occ	R2160D	
2160	CLRT	DJPT clr	DJVT clr . \$2160	
2160	SDG1	DJNT occ	R2160B	

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ASHFORD IECC B
WORKSTATION 5 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
2160	SDG2	DJNT occ	R2160C	
2160	SDG3	DJNT occ	R2160F	
2160	SDG4	DJNT occ	R2160G	
2160	SDG5	DJNT occ	R2160H	
2160	SPR1	UDJPBA I	\$2160 . -\$SPR1	
2160	THRU	DJNT occ	R2160A	
2161	0795	DRMT occ	R2161	
2161	CLRT	-L2161COUT23	\$2161	
2162	2152	DPKT occ	R2162E . -\$2152 . -\$2167	
2162	2158	DPKT occ	R2162J	
2162	2167	DPKT occ	R2162E . \$2152	
2162	2171	DPKT occ	R2162D	
2162	CLRT	DRAT clr	DRBT clr . \$2162	
2162	SDG1	DPKT occ	R2162B	
2162	SDG2	DPKT occ	R2162C	
2162	SDG3	DPKT occ	R2162F	
2162	SDG4	DPKT occ	R2162G	
2162	SDG5	DPKT occ	R2162H	
2162	SPR2	UDRA-BA I	\$2162 . -\$SPR2	
2162	THRU	DPKT occ	R2162A	
2163	0795	DRMT occ	R2163	
2163	2156	2156G 'off'	\$2163 . -\$2156	
2163	2156	R2158B	\$2163 . -\$2156	
2163	CLRT	DRST clr	\$2163	
2164	2152	DPNT occ	R2164E . -\$2167 . -\$2152	
2164	2158	DPNT occ	R2164J . -\$0795 . -\$2158	
2164	2166	DSBT clr	\$2164 . DSCT occ . UDSCCA I	
2164	2167	DPNT occ	R2164E . \$2152	
2164	2171	DPNT occ	R2164D	
2164	SDG1	DPNT occ	R2164B	
2164	SDG2	DPNT occ	R2164C	
2164	SDG3	DPNT occ	R2164F	
2164	SDG4	DPNT occ	R2164G	
2164	SDG5	DPNT occ	R2164H	
2164	THRU	DPNT occ	R2164A	
2165	0795	DRMT occ	R2165	
2165	CLRT	DRLT clr	\$2165	
2165	SDG6	-\$SDG6	\$2165 . UDRMBA f . DRLT occ	
2166	2164	DSBT occ	R2166	
2166	2168	DSCT clr	\$2166 . DSDT occ . UDSDBA I	
2167	2152	2152G 'off'	\$2167 . -\$2152	
2167	2152	R2160E	\$2167 . -\$2152	
2167	2152	R2162E	\$2167 . -\$2152	
2167	2152	R2164E	\$2167 . -\$2152	
2167	2160	DPWT occ	R2167D . \$SPR1	
2167	2162	DPWT occ	R2167E . \$SPR2	
2167	2164	DPWT occ	R2167A	
2167	363C	DPWT occ	[R2167B1 + R2167B2]	
2167	365C	DPWT occ	R2167C	
2167	CLRT	DPVT clr	\$2167	
2167	SPR1	DPWT occ	R2167D . -\$2160 . -\$SPR1	
2167	SPR2	DPWT occ	R2167E . -\$2162 . -\$SPR2	
2168	2166	DSCT occ	R2168	
2171	2160	DPJT occ	R2171D . \$SPR1	
2171	2162	DPJT occ	R2171E . \$SPR2	

**ASHFORD SC
ASHFORD IECC B
WORKSTATION 5 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
2171	2164	DPJT occ	R2171A	
2171	363C	DPJT occ	[R2171B1 + R2171B2]	
2171	365C	DPJT occ	R2171C	
2171	CLRT	-L2171COUT23	\$2171	
2171	SPR1	DPJT occ	R2171D . -\$2160 . -\$SPR1	
2171	SPR2	DPJT occ	R2171E . -\$2162 . -\$SPR2	
335C	FCA1	RAF335B	\$335C	COPY STEP
335C	FCA1	\$335C	RAF335B	COPY STEP
337C	FCA1	RAF337A	\$337C	COPY STEP
337C	FCA1	\$337C	RAF337A	COPY STEP
342C	DB70			COPY STEP - COM DIS MACRO *
342C	SSFC	\$342C		COPY STEP
363C	SSCD	\$363C		COPY STEP
365C	SSCU	\$365C		COPY STEP
471C	DB70			COPY STEP - COM DIS MACRO *
593C	FCA1	RAF593A	\$593C	COPY STEP
593C	FCA1	\$593C	RAF593A	COPY STEP
A752	CLRT	\$A752		QUIET STEP
A754	CLRT	\$A754		QUIET STEP
A756	CLRT	\$A756		QUIET STEP
A758	CLRT	\$A758		QUIET STEP
DB54	A754	\$DB54	\$0750 . -\$0747	COPY STEP
DB55	A752	\$DB55	\$0748 . -\$0749	COPY STEP
DB56	A758	\$DB56	\$0754 . -\$0751	COPY STEP
DB57	A756	\$DB57	\$0752 . -\$0753	COPY STEP
DB72	CLRT	-\$0756	[-\$2157 . P1330R] + [-\$2159 . P1330N]	QUIET NORMAL
DB72	CLRT	-\$2157	-\$0756 . P1330R	QUIET NORMAL
DB72	CLRT	-\$2159	-\$0756 . P1330N	QUIET NORMAL
DB73	CLRT	-\$0758	-\$2157	QUIET NORMAL
DB73	CLRT	-\$2157	-\$0758 . P1330N	QUIET NORMAL
FCA1	CLRT	-\$335C	RAF335B	
FCA1	CLRT	-\$337C	RAF337A	
FCA1	CLRT	-\$593C	RAF593A	
FCA1	CLRT	-RAF335B	\$335C	
FCA1	CLRT	-RAF337A	\$337C	
FCA1	CLRT	-RAF593A	\$593C	
K010	SSFL	\$K010		COPY STEP
SS4D	LS4D	WEKT clr	\$SS4D	
SS4U	LS4U	WTVT clr	\$SS4U	
SSCD	LSCD	-\$363C	\$SSCD	
SSCU	LSCU	-\$365C	\$SSCU	
SSFC	LSFC	-\$342C	\$SSFC	
SSFL	LSFL	-\$K010	\$SSFL	
SDG1	0798	L798TRS	\$SDG1	
SDG1	0798	R2160B	\$SDG1 . -\$0798	
SDG1	0798	R2162B	\$SDG1 . -\$0798	
SDG1	0798	R2164B	\$SDG1 . -\$0798	
SDG1	0798	R830DC	\$SDG1 . -\$0798	
SDG1	0798	R832CC	\$SDG1 . -\$0798	
SDG1	0809	L809TRS	\$SDG1	
SDG1	0809	R2153J	\$SDG1 . -\$0809	
SDG1	0809	R2157G	\$SDG1 . -\$0809	
SDG1	0809	R2159B	\$SDG1 . -\$0809	
SDG1	CLRT	DPFT clr	\$SDG1	
SDG2	0804	L804TRS	\$SDG2	

**ASHFORD SC
ASHFORD IECC B
WORKSTATION 5 TD STEPPING TABLE**


Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
SDG2	0804	R2160C	\$SDG2 .-\$0804	
SDG2	0804	R2162C	\$SDG2 .-\$0804	
SDG2	0804	R2164C	\$SDG2 .-\$0804	
SDG2	0807	L807TRS	\$SDG2	
SDG2	0807	R2153H	\$SDG2 .-\$0807	
SDG2	0807	R2157F	\$SDG2 .-\$0807	
SDG2	0807	R2159A	\$SDG2 .-\$0807	
SDG2	CLRT	DPST clr	\$SDG2	
SDG3	0803	L803TRS	\$SDG3	
SDG3	0803	R2151E	\$SDG3 .-\$0803	
SDG3	0803	R2153E	\$SDG3 .-\$0803	
SDG3	0803	R2157E	\$SDG3 .-\$0803	
SDG3	0803	R759EC	\$SDG3 .-\$0803	
SDG3	0808	L808TRS	\$SDG3	
SDG3	0808	R2160F	\$SDG3 .-\$0808	
SDG3	0808	R2162F	\$SDG3 .-\$0808	
SDG3	0808	R2164F	\$SDG3 .-\$0808	
SDG3	CLRT	DJKT clr	\$SDG3	
SDG4	0799	L799TRS	\$SDG4	
SDG4	0799	R2151D	\$SDG4 .-\$0799	
SDG4	0799	R2153D	\$SDG4 .-\$0799	
SDG4	0799	R2157D	\$SDG4 .-\$0799	
SDG4	0799	R759DC	\$SDG4 .-\$0799	
SDG4	0814	L814TRS	\$SDG4	
SDG4	0814	R2160G	\$SDG4 .-\$0814	
SDG4	0814	R2162G	\$SDG4 .-\$0814	
SDG4	0814	R2164G	\$SDG4 .-\$0814	
SDG4	CLRT	DRFT clr	\$SDG4	
SDG5	0797	L797TRS	\$SDG5	
SDG5	0797	R2151C	\$SDG5 .-\$0797	
SDG5	0797	R2153C	\$SDG5 .-\$0797	
SDG5	0797	R2157C	\$SDG5 .-\$0797	
SDG5	0797	R759CC	\$SDG5 .-\$0797	
SDG5	0816	L816TRS	\$SDG5	
SDG5	0816	R2160H	\$SDG5 .-\$0816	
SDG5	0816	R2162H	\$SDG5 .-\$0816	
SDG5	0816	R2164H	\$SDG5 .-\$0816	
SDG5	CLRT	DRHT clr	\$SDG5	
SDG6	0795	L795TRS	\$SDG6 .-\$2165	
SDG6	0818	L818TRS	\$SDG6 .-\$2154	
SDG6	2154	2154G 'off'	\$SDG6 .-\$2154	
SDG6	2165	2165G 'off'	\$SDG6 .-\$2165	
SDG6	CLRT	DRKT clr	DRLT clr . \$SDG6	
SDG6	CLRT	DRNT clr	DRLT clr . DRMT clr . \$SDG6	
SPR1	2160	2160G 'off'	\$SPR1 .-\$2160	
SPR2	2162	2162G 'off'	\$SPR2 .-\$2162	
SPUR	2153	2153G 'off'	\$SPUR .-\$2153	
THRU	0796	L796TRS	\$THRU	
THRU	0796	R2160A	\$THRU .-\$0796	
THRU	0796	R2162A	\$THRU .-\$0796	
THRU	0796	R2164A	\$THRU .-\$0796	
THRU	0813	L813TRS	\$THRU	
THRU	0813	R2153K	\$THRU .-\$0813	
THRU	0813	R2157H	\$THRU .-\$0813	
THRU	0813	R2159C	\$THRU .-\$0813	

**ASHFORD SC
ASHFORD IECC B
WORKSTATION 5 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
THRU	CLRT	DJET clr	\$THRU	

* For details of the 'copy step - common display macro' please refer to the associated TD Block Schematic (Drg.10B-DC-2-TD-BS)

Source Record Updated		
Version	Produced	Checked
UR1	ES	GDB
UR2	KL	GDB
UR3	ES	GDB
US1	ES	GDB
UZ2	ES	GDB

	Initials	Signed	Date
PRODUCED			29.07.2013
VERIFIED			15/8/2013
ISSUED			