

**ASHFORD SC  
ASHFORD IECC A  
WORKSTATION 1 TD STEPPING TABLE**

VERSION      UX1

**BERTH ABBREVIATIONS**

CLRT      CLEAROUT BERTH  
DBxx      COMMON DISPLAY BERTH  
LA01      APPROACH BERTH DOWN SLOW (LONDON BRIDGE)  
LA02      APPROACH BERTH DOWN FAST (LONDON BRIDGE)  
VA01      APPROACH BERTH DOWN CHATHAM SLOW (VICTORIA)  
VA02      APPROACH BERTH DOWN CHATHAM FAST (VICTORIA)  
VA03      APPROACH BERTH UP CHATHAM SLOW (VICTORIA)  
VA04      APPROACH BERTH UP CHATHAM FAST (VICTORIA)  
VA05      APPROACH BERTH DOWN BAT & BALL (VICTORIA)  
LSCR      LAST SENT BERTH CHATHAM REVERSIBLE LOOP (VICTORIA)  
LSFT      LAST SENT BERTH UP FAST TONBRIDGE LOOP (VICTORIA)  
LSST      LAST SENT BERTH UP SLOW TONBRIDGE LOOP (VICTORIA)  
LSUF      LAST SENT BERTH UP FAST (LONDON BRIDGE)  
LSUB      LAST SENT BERTH UP BAT & BALL (VICTORIA)  
LSUS      LAST SENT BERTH UP SLOW (LONDON BRIDGE)  
LSW2      LAST SENT BERTH WORKSTATION NUMBER 2  
SSCR      HOLDING BERTH FOR LSCR  
SSFT      HOLDING BERTH FOR LSFT  
SSST      HOLDING BERTH FOR LSST  
SSUF      HOLDING BERTH FOR LSUF  
SSUS      HOLDING BERTH FOR LSUS  
SSUB      HOLDING BERTH FOR LSUB  
SSW2      HOLDING BERTH FOR LSW2  
STA2      SIMBID APPROACH BERTH TOWARDS WORKSTATION 2  
X137      SIMBID HANDOVER BERTH FROM WORKSTATION 1 TO WORKSTATION 2  
X108      SIMBID HANDOVER BERTH FROM WORKSTATION 2 TO WORKSTATION 1

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
0001	0005	CAB T occ	CSCZ T occ	
0002	L326	CVZ T occ	CVX T occ	
0003	0007	CND T occ	CV T occ	
0004	L328	CYY T occ	CYW T occ	
0005	0009	CAD T occ	CAB T occ	
0006	0002	CVX T occ	CVW T occ	
0007	0011	CBA T occ	CND T occ	
0008	0004	CYW T occ	CYV T occ	
0009	0013	CAE T occ	CAD T occ	
0010	0006	CVW T occ	CVV T occ	
0011	0015	CBE T occ	CBA T occ	
0012	0008	CYU T occ	CYT T occ	
0013	0017	CAF T occ	R13	
0014	0010	CAH T occ	R14	
0014	0017	17G 'off'	\$0014 .-\$0017	
0014	DB10			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0017
0015	0019	CBF T occ	R15	
0016	0010	CVS T occ	R16	
0017	0014	14G 'off'	\$0017 .-\$0014	
0017	0023	CAK T occ	R17B	
0017	V209	CAK T occ	R17A	
0017	DB10			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0014
0018	0012	CYR T occ	CYP T occ	

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Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
0019	0023	CBL T occ	R19B	
0019	0025	CBL T occ	R19C	
0019	V209	CBL T occ	R19A	
0020	0014	CHN T occ	R20	
0020	DB07			COM DIS MACRO - COMMON DISPLAY BERTH WITH V209
0022	0016	CYM T occ	R22B	
0022	0018	CYM T occ	R22A	
0023	0027	CAM T occ	R23A	
0023	0029	CAM T occ	R23B	
0024	0016	CVN T occ	R24	
0025	0029	CBR T occ	R25	
0026	0016	CYL T occ	R26B	
0026	0018	CYL T occ	R26A	
0027	0037	CAS T occ	R27	
0029	0039	CBU T occ	R29	
0030	0024	CVH T occ	R30	
0031	0037	CEL T occ	R31	
0032	0026	CYK T occ	CYJ T occ	
0034	0030	CVC T occ	R34B	
0034	0032	CVC T occ	R34A	
0034	V232	CVC T occ	R34C	
0035	0039	CGM T occ	R35	
0036	0032	CYD T occ	R36B	
0036	V214	CYD T occ	R36A	
0037	0041	CAW T occ	CAV T occ	
0039	0043	CDA T occ	CBZ T occ	
0041	0049	KAX T occ	R41A	
0041	0051	KAX T occ	R41B	
0042	0034	KVA T occ	KXZ T occ	
0043	0051	KDB T occ	R43	
0044	0036	CYC T occ	KYB T occ	
0046	0042	KXX T occ	R46	
0046	2011	2011G 'off'	\$0046 . -\$2011	
0046	DB01			COM DIS MACRO - COMMON DISPLAY BERTH WITH 2011
0048	0042	KWZ T occ	R48B	
0048	0044	KWZ T occ	R48A	
0048	2009	2009G 'off'	\$0048 . -\$2009	
0048	DB02			COM DIS MACRO - COMMON DISPLAY BERTH WITH 2009
0049	0053	KCA T occ	R49M + R49W	
0051	0055	KDE T occ	R51	
0053	0056	KCD T occ	[R53DM + R53DW + R53DC] . \$0059	
0053	0058	KCD T occ	[R53EM + R53EW + R53EC] . \$0061	
0053	0059	KCD T occ	[R53DM + R53DW + R53DC] . -\$0056 . -\$0059	
0053	0061	KCD T occ	[R53EM + R53EW + R53EC] . -\$0058 . -\$0061	
0053	R050	KCD T occ	R53AM + R53AC	
0053	R052	KCD T occ	R53B1M + R53B1C + R53B2M + R53B2C	
0053	R054	KCD T occ	R53CM + R53CC	
0055	0056	KDH T occ	[R55CM + R55CW + R55CC] . \$0059	
0055	0058	KDH T occ	[R55DM + R55DW + R55DC] . \$0061	
0055	0059	KDH T occ	[R55CM + R55CW + R55CC] . -\$0056 . -\$0059	
0055	0060	KDH T occ	[R55EM + R55EW + R55EC] . \$0063	
0055	0061	KDH T occ	[R55DM + R55DW + R55DC] . -\$0058 . -\$0061	

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Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
0055	0063	KDH T occ	[R55EM + R55EW + R55EC] . -\$0060 . -\$0063	
0055	R052	KDH T occ	R55AM + R55AC	
0055	R054	KDH T occ	R55BM + R55BC	
0055	R064	KDH T occ	[R55FM + R55FC]	
0056	0046	KCH T occ	R56B1M + R56B2M	
0056	0048	KCH T occ	R56AM	
0056	0059	59G 'off'	\$0056 . -\$0059	
0056	0059	R53DM	\$0056 . -\$0059	
0056	0059	R53DW	\$0056 . -\$0059	
0056	0059	R53DC	\$0056 . -\$0059	
0056	0059	R55CM	\$0056 . -\$0059	
0056	0059	R55CW	\$0056 . -\$0059	
0056	0059	R55CC	\$0056 . -\$0059	
0056	0059	R2009C	\$0056 . -\$0059	
0056	0059	R2011D1	\$0056 . -\$0059	
0056	0059	R2011D2	\$0056 . -\$0059	
0056	0059	R2019D	\$0056 . -\$0059	
0056	0059	R2021D	\$0056 . -\$0059	
0056	0059	R2023D	\$0056 . -\$0059	
0056	0059	R2025D	\$0056 . -\$0059	
0056	CLRT	KCJ T clr	\$0056 . UKCHBA f . UKCHCA f	ACI CLEAROUT
0056	R025	KCH T occ	R56CS	
0056	R023	KCH T occ	R56DS	
0056	R021	KCH T occ	R56ES	
0056	R019	KCH T occ	R56FS	
0058	0046	KXR T occ	R58B	
0058	0048	KXR T occ	R58A	
0058	0061	61G 'off'	\$0058 . -\$0061	
0058	0061	R53EM	\$0058 . -\$0061	
0058	0061	R53EW	\$0058 . -\$0061	
0058	0061	R53EC	\$0058 . -\$0061	
0058	0061	R55DM	\$0058 . -\$0061	
0058	0061	R55DW	\$0058 . -\$0061	
0058	0061	R55DC	\$0058 . -\$0061	
0058	0061	R2009D	\$0058 . -\$0061	
0058	0061	R2011E	\$0058 . -\$0061	
0058	CLRT	KXP T clr	\$0058 . UKXRBA f . UKXRCA f	ACI CLEAROUT
0059	0056	56G 'off'	\$0059 . -\$0056	
0059	0056	R66DM	\$0059 . -\$0056	
0059	0056	R66DC	\$0059 . -\$0056	
0059	0056	R2014C	\$0059 . -\$0056	
0059	0065	KCK T occ	R59	
0059	CLRT	KCJ T clr	\$0059 . UKCKAC f	ACI CLEAROUT
0060	0048	KDL T occ	R60	
0060	0063	63G 'off'	\$0060 . -\$0063	
0060	0063	R55EM	\$0060 . -\$0063	
0060	0063	R55EW	\$0060 . -\$0063	
0060	0063	R55EC	\$0060 . -\$0063	
0060	0063	R2009E	\$0060 . -\$0063	
0060	CLRT	KDN T clr	\$0060 . UKDLBA f	ACI CLEAROUT
0061	0058	58G 'off'	\$0061 . -\$0058	
0061	0058	R66CM	\$0061 . -\$0058	
0061	0058	R66CC	\$0061 . -\$0058	
0061	0058	R2014B	\$0061 . -\$0058	
0061	0065	KXN T occ	R61	

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Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
0061	CLRT	KXP T clr	\$0061 . UKXNAC f . UKXNBC f	ACI CLEAROUT
0063	0060	60G 'off'	\$0063 . -\$0060	
0063	0060	R66BM	\$0063 . -\$0060	
0063	0060	R66BC	\$0063 . -\$0060	
0063	0060	R2014A	\$0063 . -\$0060	
0063	0065	KXL T occ	R63	
0063	CLRT	KDN T clr	\$0063 . UKXLAC f	ACI CLEAROUT
0065	0067	KCP T occ	KCN T occ	
0065	2014	2014G 'off'	\$0065 . -\$2014	
0065	DB03			COM DIS MACRO - COMMON DISPLAY BERTH WITH 2014
0066	0056	KXK T occ	[R66DM + R66DC] . -\$0056 . -\$0059	
0066	0058	KXK T occ	[R66CM + R66CC] . -\$0058 . -\$0061	
0066	0059	KXK T occ	[R66DM + R66DC] . \$0056	
0066	0060	KXK T occ	[R66BM + R66BC] . -\$0060 . -\$0063	
0066	0061	KXK T occ	[R66CM + R66CC] . \$0058	
0066	0063	KXK T occ	[R66BM + R66BC] . \$0060	
0066	F062	KXK T occ	-\$F062 . -\$R062 . [R66AM + R66AW + R66AC]	
0066	R062	KXK T occ	\$F062 . [R66AM + R66AW + R66AC]	
0067	0069	KCR T occ	KCP T occ	
0068	0066	KXJ T occ	KXH T occ	
0069	0071	KCS T occ	KCR T occ	
0070	0068	KXH T occ	KXG T occ	
0071	0073	KCT T occ	KCS T occ	
0072	0070	KXG T occ	KXF T occ	
0073	0075	KCU T occ	KCT T occ	
0074	0072	KXF T occ	KXE T occ	
0075	0077	KCV T occ	KCU T occ	
0076	0074	KXE T occ	SXD T occ	
0077	0079	SCW T occ	KCV T occ	
0078	0076	SXD T occ	SXC T occ	
0079	0081	SCX T occ	SCW T occ	
0080	0078	SXC T occ	SXB T occ	
0081	0083	SCY T occ	SCX T occ	
0082	0080	SXB T occ	SXA T occ	
0083	0085	SCZ T occ	SCY T occ	
0084	0082	SXA T occ	SUY T occ	
0085	0087	SDW T occ	SCZ T occ	
0086	0084	SUY T occ	SUX T occ	
0087	0089	SEA T occ	SDW T occ	
0088	0086	SUX T occ	SUW T occ	
0089	0091	SEB T occ	SEA T occ	
0090	0088	SUW T occ	SUV T occ	
0091	0093	SEC T occ	SEB T occ	
0092	0090	SUV T occ	SUU T occ	
0093	0095	SED T occ	SEC T occ	
0094	0092	SUU T occ	SUT T occ	
0095	0097	SEE T occ	SED T occ	
0096	0094	SUT T occ	SUS T occ	
0096	2035	2035G 'off'	\$0096 . -\$2035	
0096	DB04			COM DIS MACRO - COMMON DISPLAY BERTH WITH 2035
0097	0099	SEF T occ	R97	
0098	0109	109G 'off'	\$0098 . -\$0109	
0098	0109	R99AM	\$0098 . -\$0109	

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Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
0098	0109	R99AW	\$0098 . -\$0109	
0098	0109	R99AC	\$0098 . -\$0109	
0098	0109	R329AM	\$0098 . -\$0109	
0098	0109	R329AW	\$0098 . -\$0109	
0098	0109	R329AC	\$0098 . -\$0109	
0098	0109	R2037A	\$0098 . -\$0109	
0098	0330	SFF T occ	R98	
0098	CLRT	SFG T clr	\$0098 . USFFBA_f . USFFCA_f	ACI CLEAROUT
0099	0098	SEH T occ	[R99AM + R99AW + R99AC] . \$0109	
0099	0100	SEH T occ	[R99BM + R99BC] . \$0111	
0099	0102	SEH T occ	[R99CM + R99CC] . \$0113	
0099	0109	SEH T occ	[R99AM + R99AW + R99AC] . -\$0098 . -\$0109	
0099	0111	SEH T occ	[R99BM + R99BC] . -\$0100 . -\$0111	
0099	0113	SEH T occ	[R99CM + R99CC] . -\$0102 . -\$0113	
0099	STA2	\$0099	L111CREQ . R99BM . -\$STA2	COPY STEP
0099	STA2	\$0099	L113BREQ . R99CM . -\$STA2	COPY STEP
0099	STA2	R99BM	\$0099 . L111CREQ . -\$STA2	COPY STEP
0099	STA2	L113BREQ	\$0099 . R99CM . -\$STA2	Copy step 0113 to STA2 must be before copy step 0099 to STA2 in the IECC data.
0099	STA2	R99CM	\$0099 . L113BREQ . -\$STA2	COPY STEP
0099	STA2	L111CREQ	\$0099 . R99BM . -\$STA2	Copy step 0111 to STA2 must be before copy step 0099 to STA2 in the IECC data.
0100	0096	SEN T occ	R100A	
0100	0111	111G 'off'	\$0100 . -\$0111	
0100	0111	R99BM	\$0100 . -\$0111	
0100	0111	R99BC	\$0100 . -\$0111	
0100	0111	R329BC	\$0100 . -\$0111	
0100	0111	R2035A	\$0100 . -\$0111	
0100	0111	R2037B	\$0100 . -\$0111	
0100	0111	R329BM	\$0100 . -\$0111	
0100	0330	SEN T occ	R100B	
0100	CLRT	SEP T clr	\$0100 . USENBA_f . USENCA_f	ACI CLEAROUT
0102	0096	SUM T occ	R102	
0102	0113	113G 'off'	\$0102 . -\$0113	
0102	0113	R99CM	\$0102 . -\$0113	
0102	0113	R99CC	\$0102 . -\$0113	
0102	0113	R2035B	\$0102 . -\$0113	
0102	CLRT	SUL T clr	\$0102 . USUMBA_f . USUMCA_f	ACI CLEAROUT
0106	0102	SUG T occ	[R106BM + R106BC] . -\$0102 . -\$0113	
0106	0100	SUG T occ	[R106CM + R106CC] . -\$0100 . -\$0111	
0106	0111	SUG T occ	[R106CM + R106CC] . \$0100	
0106	0113	SUG T occ	[R106BM + R106BC] . \$0102	
0106	F104	SUG T occ	[R106AM + R106AW + R106AC] . -\$F104 . -\$R104	
0106	R104	SUG T occ	[R106AM + R106AW + R106AC] . \$F104	
0109	0098	98G 'off'	\$0109 . -\$0098	
0109	0098	R108XCM	\$0109 . -\$0098	
0109	0098	R108XCC	\$0109 . -\$0098	
0109	0098	R2020	\$0109 . -\$0098	
0109	0098	R2022B	\$0109 . -\$0098	
0109	0117	SFH T occ	R109CM	
0109	2039	SFH T occ	R109AS	
0109	CLRT	SFG T clr	\$0109 . USFHBC_f . USFHAC_f	ACI CLEAROUT
0109	R022	SFH T occ	R109BS	
0111	0100	100G 'off'	\$0111 . -\$0100	
0111	0100	R106CM	\$0111 . -\$0100	

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Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
0111	0100	R106CC	\$0111 . -\$0100	
0111	0100	R108XBM	\$0111 . -\$0100	
0111	0100	R108XBC	\$0111 . -\$0100	
0111	0100	R2022A	\$0111 . -\$0100	
0111	0117	SER T occ	R111BM	
0111	X137	SER T occ	R111CM	
0111	STA2	L111CREQ	\$0111	Copy step 0111 to STA2 must be before copy steps 0099 to STA2 and 0329 to STA2 in the IECC data.
0111	STA2	\$0111	L111CREQ	COPY STEP
0111	CLRT	SEP T clr	\$0111 . USERBC f . USERAC f	ACI CLEAROUT
0111	R022	SER T occ	R111AS	
0112	0106	SUF T occ	SUE T occ	
0113	0102	102G 'off'	\$0113 . -\$0102	
0113	0102	R106BM	\$0113 . -\$0102	
0113	0102	R106BC	\$0113 . -\$0102	
0113	0102	R108XAM	\$0113 . -\$0102	
0113	0102	R108XAC	\$0113 . -\$0102	
0113	0117	SUK T occ	R113A	
0113	X137	SUK T occ	R113B	
0113	STA2	L113BREQ	\$0113	Copy step 0113 to STA2 must be before copy step 0099 to STA2 in the IECC data.
0113	STA2	\$0113	L113BREQ	COPY STEP
0113	CLRT	SUL T clr	\$0113 . USUKAB f	ACI CLEAROUT
0114	0112	SUE T occ	SUD T occ	
0116	0114	SUD T occ	SUB T occ	
0117	0119	SGA T occ	SEY T occ	
0118	0116	SUB T occ	SUA T occ	
0119	0121	SGB T occ	SGA T occ	
0120	0118	SUA T occ	SSZ T occ	
0121	0123	SGC T occ	SGB T occ	
0122	0120	SSZ T occ	SSY T occ	
0123	0125	SGD T occ	SGC T occ	
0124	0122	SSY T occ	TSX T occ	
0124	DB09			COM DIS MACRO - COMMON DISPLAY BERTH WITH X137
0125	0127	SGE T occ	SGD T occ	
0127	0129	SGF T occ	SGE T occ . -LDMADAER	
0129	0131	TGG T occ	SGF T occ	
0131	SSW2	\$0131		COPY STEP
0131	DB08			COM DIS MACRO - COMMON DISPLAY BERTH WITH X108
0325	0327	SFA T occ	CN T occ	
0327	0329	SFB T occ	SFA T occ	
0328	2037	2037G 'off'	\$0328 . -\$0330 . -\$2037 . SSD T occ	
0328	V324	JA T occ	SSF T occ	
0329	0098	SFC T occ	[R329AM + R329AW + R329AC] . \$0109	
0329	0100	SFC T occ	[R329BM + R329BC] . \$0111	
0329	0109	SFC T occ	[R329AM + R329AW + R329AC] . -\$0098 . -\$0109	
0329	0111	SFC T occ	[R329BM + R329BC] . -\$0100 . -\$0111	
0329	STA2	\$0329	L111CREQ . R329BM . -\$STA2	COPY STEP
0329	STA2	L111CREQ	\$0329 . R329BM . -\$STA2	Copy step 0111 to STA2 must be before copy step 0329 to STA2 in the IECC data.
0329	STA2	R329BM	\$0329 . L111CREQ . -\$STA2	COPY STEP
0330	0328	SSF T occ	SSD T occ	

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Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
0330	2037	2037G 'off'	\$0330 . -\$2037	
0330	DB05			COM DIS MACRO - COMMON DISPLAY BERTH WITH 2037
108X	0098	SEX T occ	[R108XCM + R108XCC] . -\$0098 . -\$0109	
108X	0100	SEX T occ	[R108XBM + R108XBC] . -\$0100 . -\$0111	
108X	0102	SEX T occ	[R108XAM + R108XAC] . -\$0102 . -\$0113	
108X	0109	SEX T occ	[R108XCM + R108XCC] . \$0098	
108X	0111	SEX T occ	[R108XBM + R108XBC] . \$0100	
108X	0113	SEX T occ	[R108XAM + R108XAC] . \$0102	
2009	0048	48G 'off'	\$2009 . -\$0048	
2009	0056	KWX T occ	R2009C . \$0059	
2009	0058	KWX T occ	R2009D . \$0061	
2009	0059	KWX T occ	R2009C . -\$0056 . -\$0059	
2009	0060	KWX T occ	R2009E . \$0063	
2009	0061	KWX T occ	R2009D . -\$0058 . -\$0061	
2009	0063	KWX T occ	R2009E . -\$0060 . -\$0063	
2009	R052	KWX T occ	R2009A	
2009	R054	KWX T occ	R2009B	
2009	R064	KWX T occ	R2009F	
2009	DB02			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0048
2011	0046	46G 'off'	\$2011 . -\$0046	
2011	0056	KXV T occ	[R2011D1 + R2011D2] . \$0059	
2011	0058	KXV T occ	R2011E . \$0061	
2011	0059	KXV T occ	[R2011D1 + R2011D2] . -\$0056 . -\$0059	
2011	0061	KXV T occ	R2011E . -\$0058 . -\$0061	
2011	R050	KXV T occ	R2011A	
2011	R052	KXV T occ	R2011B1 + R2011B2 + R2011B3	
2011	R054	KXV T occ	R2011C1 + R2011C2	
2011	DB01			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0046
2014	0056	KCM T occ	R2014C . -\$0056 . -\$0059	
2014	0058	KCM T occ	R2014B . -\$0058 . -\$0061	
2014	0059	KCM T occ	R2014C . \$0056	
2014	0060	KCM T occ	R2014A . -\$0060 . -\$0063	
2014	0061	KCM T occ	R2014B . \$0058	
2014	0063	KCM T occ	R2014A . \$0060	
2014	0065	65G 'off'	\$2014 . -\$0065 . 2014@R	
2014	DB03			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0065
2018	0096	SUR T occ	R2018	
2018	CLRT	-L2018COUT23	\$2018	
2020	0098	SFH T occ	R2020 . -\$0109 . -\$0098	
2020	0109	SFH T occ	R2020 . \$0098	
2020	2039	2039G 'off'	\$2020 . -\$2039	
2020	DB06			COM DIS MACRO - COMMON DISPLAY BERTH WITH 2039
2022	0098	SFK T occ	R2022B . -\$0098 . -\$0109	
2022	0100	SFK T occ	R2022A . -\$0100 . -\$0111	
2022	0109	SFK T occ	R2022B . \$0098	
2022	0111	SFK T occ	R2022A . \$0100	
2022	2020	SFK T occ	R2022C	
2035	0100	SUR T occ	R2035A . \$0111	
2035	0102	SUR T occ	R2035B . \$0113	
2035	0111	SUR T occ	R2035A . -\$0100 . -\$0111	



**ASHFORD SC  
ASHFORD IECC A  
WORKSTATION 1 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
2035	0113	SUR T occ	R2035B . -\$0102 . -\$0113	
2035	DB04			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0096
2035	2018	SUR T occ	R2035C	
2037	0098	SSC T occ	R2037A . \$0109	
2037	0100	SSC T occ	R2037B . \$0111	
2037	0109	SSC T occ	R2037A . -\$0109 . -\$0098	
2037	0111	SSC T occ	R2037B . -\$0100 . -\$0111	
2037	0330	330G 'off'	\$2037 . -\$0330 . 2037@R	
2037	DB05			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0330
2039	2020	2020G 'off'	\$2039 . -\$2020	
2039	DB06			COM DIS MACRO - COMMON DISPLAY BERTH WITH 2020
2039	R022	SFK T occ	R2039	
A019	0056	KWG T occ	R2019D . \$0059	
A019	0059	KWG T occ	R2019D . -\$0056 . -\$0059	
A019	F019	\$A019		COPY STEP
A019	R050	KWG T occ	R2019A	
A019	R052	KWG T occ	R2019B	
A019	R054	KWG T occ	R2019C	
A019	CLRT	-\$B019	KWW T clr	
A021	0056	KWG T occ	R2021D . \$0059	
A021	0059	KWG T occ	R2021D . -\$0056 . -\$0059	
A021	F021	\$A021		COPY STEP
A021	R050	KWG T occ	R2021A	
A021	R052	KWG T occ	R2021B	
A021	R054	KWG T occ	R2021C	
A021	CLRT	-\$B021	KWV T clr	
A023	0056	KWG T occ	R2023D . \$0059	
A023	0059	KWG T occ	R2023D . -\$0056 . -\$0059	
A023	F023	\$A023		COPY STEP
A023	R050	KWG T occ	R2023A	
A023	R052	KWG T occ	R2023B	
A023	R054	KWG T occ	R2023C	
A023	CLRT	-\$B023	KWU T clr	
A025	0056	KDR T occ	R2025D . \$0059	
A025	0059	KDR T occ	R2025D . -\$0056 . -\$0059	
A025	F025	\$A025		COPY STEP
A025	R050	KDR T occ	R2025A	
A025	R052	KDR T occ	R2025B1 + R2025B2	
A025	R054	KDR T occ	R2025C	
A025	CLRT	-\$B025	KDP T clr	
A050	0046	KWE T occ	R50AM	
A050	F050	\$A050		COPY STEP
A050	R025	KWE T occ	R50BS	
A050	R023	KWE T occ	R50CS	
A050	R021	KWE T occ	R50DS	
A050	R019	KWE T occ	R50ES	
A050	CLRT	-\$B050	KWC T clr . KWD T clr	
A052	0046	KDZ T occ	R52B1M + R52B2M + R52B3M	
A052	0048	KDZ T occ	R52AM	
A052	F052	\$A052		COPY STEP
A052	R025	KDZ T occ	R52C1S + R52C2S	
A052	R023	KDZ T occ	R52DS	



**ASHFORD SC  
ASHFORD IECC A  
WORKSTATION 1 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
A052	R021	KDZ T occ	R52ES	
A052	R019	KDZ T occ	R52FS	
A052	CLRT	-\$B052	KWB T clr . KWA T clr	
A054	0046	KDV T occ	R54B1M + R54B2M	
A054	0048	KDV T occ	R54AM	
A054	F054	\$A054		COPY STEP
A054	R025	KDV T occ	R54CS	
A054	R023	KDV T occ	R54DS	
A054	R021	KDV T occ	R54ES	
A054	R019	KDV T occ	R54FS	
A054	CLRT	-\$B054	KDY T clr . KDX T clr	
A064	0048	KWS T occ	R64	
A064	F064	\$A064		COPY STEP
A064	CLRT	-\$B064	KWL T clr . KWM T clr	
B019	A019	2019G 'off'	\$B019 . -\$A019	
B019	A019	\$B019	-\$A019 . 2019G 'off'	
B019	F019	-\$A019	\$B019	COPY STEP
B019	F019	\$B019	-\$A019 . 2019@R	COPY STEP
B019	CLRT	-\$C019	KWW T clr	
B021	A021	2021G 'off'	\$B021 . -\$A021	
B021	A021	\$B021	-\$A021 . 2021G 'off'	
B021	F021	-\$A021	\$B021	COPY STEP
B021	F021	\$B021	-\$A021 . 2021@R	COPY STEP
B021	CLRT	-\$C021	KWV T clr	
B023	A023	2023G 'off'	\$B023 . -\$A023	
B023	A023	\$B023	-\$A023 . 2023G 'off'	
B023	F023	-\$A023	\$B023	COPY STEP
B023	F023	\$B023	-\$A023 . 2023@R	COPY STEP
B023	CLRT	-\$C023	KWU T clr	
B025	A025	2025G 'off'	\$B025 . -\$A025	
B025	A025	\$B025	-\$A025 . 2025G 'off'	
B025	F025	-\$A025	\$B025	COPY STEP
B025	F025	\$B025	-\$A025 . 2025@R	COPY STEP
B025	CLRT	-\$C025	KDP T clr	
B050	A050	50G 'off'	\$B050 . -\$A050	
B050	A050	\$B050	-\$A050 . 50G 'off'	
B050	F050	\$B050	-\$A050 . 50@R	COPY STEP
B050	F050	-\$A050	\$B050	COPY STEP
B050	CLRT	-\$R050	KWC T clr . KWD T clr	
B052	A052	52G 'off'	\$B052 . -\$A052	
B052	A052	\$B052	-\$A052 . 52G 'off'	
B052	F052	\$B052	-\$A052 . 52@R	COPY STEP
B052	F052	-\$A052	\$B052	COPY STEP
B052	CLRT	-\$R052	KWA T clr . KWB T clr	
B054	A054	54G 'off'	\$B054 . -\$A054	
B054	A054	\$B054	-\$A054 . 54G 'off'	
B054	F054	\$B054	-\$A054 . 54@R	COPY STEP
B054	F054	-\$A054	\$B054	COPY STEP
B054	CLRT	-\$R054	KDY T clr . KDX T clr	
B064	A064	64G 'off'	\$B064 . -\$A064	
B064	A064	\$B064	-\$A064 . 64G 'off'	
B064	F064	\$B064	-\$A064 . 64@R	COPY STEP
B064	F064	-\$A064	\$B064	COPY STEP
B064	CLRT	-\$R064	KWL T clr . KWM T clr	
C019	B019	2019G 'off'	\$C019 . -\$B019 . -\$A019	

**ASHFORD SC  
ASHFORD IECC A  
WORKSTATION 1 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
C019	F019	\$C019	-\$A019 . -\$B019 . 2019@R	COPY STEP
C019	F019	-\$B019	\$C019 . -\$A019 . KWW T occ	COPY STEP
C019	F019	-\$A019	\$C019 . -\$B019	COPY STEP
C019	CLRT	-\$R019	KWW T clr	
C021	B021	2021G 'off'	\$C021 . -\$B021 . -\$A021	
C021	F021	\$C021	-\$A021 . -\$B021 . 2021@R	COPY STEP
C021	F021	-\$B021	\$C021 . -\$A021 . KWV T occ	COPY STEP
C021	F021	-\$A021	\$C021 . -\$B021	COPY STEP
C021	CLRT	-\$R021	KWV T clr	
C023	B023	2023G 'off'	\$C023 . -\$B023 . -\$A023	
C023	F023	\$C023	-\$A023 . -\$B023 . 2023@R	COPY STEP
C023	F023	-\$B023	\$C023 . -\$A023 . KWU T occ	COPY STEP
C023	F023	-\$A023	\$C023 . -\$B023	COPY STEP
C023	CLRT	-\$R023	KWU T clr	
C025	B025	2025G 'off'	\$C025 . -\$B025 . -\$A025	
C025	F025	\$C025	-\$A025 . -\$B025 . 2025@R	COPY STEP
C025	F025	-\$B025	\$C025 . -\$A025 . KDP T occ	COPY STEP
C025	F025	-\$A025	\$C025 . -\$B025	COPY STEP
C025	CLRT	-\$R025	KDP T clr	
F019	CLRT	-\$A019	-\$B019 . -\$C019	
F019	CLRT	-\$B019	-\$A019 . -\$C019 . KWW T occ	
F019	CLRT	-\$C019	-\$A019 . -\$B019 . KWW T occ	
F021	CLRT	-\$A021	-\$B021 . -\$C021	
F021	CLRT	-\$B021	-\$A021 . -\$C021 . KWV T occ	
F021	CLRT	-\$C021	-\$A021 . -\$B021 . KWV T occ	
F023	CLRT	-\$A023	-\$B023 . -\$C023	
F023	CLRT	-\$B023	-\$A023 . -\$C023 . KWU T occ	
F023	CLRT	-\$C023	-\$A023 . -\$B023 . KWU T occ	
F025	CLRT	-\$A025	-\$B025 . -\$C025	
F025	CLRT	-\$B025	-\$A025 . -\$C025 . KDP T occ	
F025	CLRT	-\$C025	-\$A025 . -\$B025 . KDP T occ	
F050	CLRT	-\$A050	-\$B050	
F050	CLRT	-\$B050	-\$A050 . [KWC T occ + KWD T occ]	
F052	CLRT	-\$A052	-\$B052	
F052	CLRT	-\$B052	-\$A052 . [KWA T occ + KWB T occ]	
F054	CLRT	-\$A054	-\$B054	
F054	CLRT	-\$B054	-\$A054 . [KDY T occ + KDX T occ]	
F062	0048	KWS T occ	R62	
F064	CLRT	-\$A064	-\$B064	
F064	CLRT	-\$B064	-\$A064 . [KWL T occ + KWM T occ]	
F104	0096	SRZ T occ	R104	
L313	LA01	\$L313	RL313A . RL317 . -\$L317	QUIET COPY STEP
L313	LA01	\$L313	RL313B . RL319A . -\$L319	QUIET COPY STEP
L313	LA01	RL313A	\$L313 . RL317 . -\$L317	QUIET COPY STEP
L313	LA01	RL317	RL313A . \$L313 . -\$L317	QUIET COPY STEP
L313	LA01	RL313B	\$L313 . RL319A . -\$L319	QUIET COPY STEP
L313	LA01	RL319A	\$L313 . RL313B . -\$L319	QUIET COPY STEP
L313	LA02	RL319B	\$L313 . RL313B . -\$L319	QUIET COPY STEP
L313	LA02	\$L313	RL313B . RL319B . -\$L319	QUIET COPY STEP
L313	LA02	RL313B	\$L313 . RL319B . -\$L319	QUIET COPY STEP
L315	LA01	RL319A	\$L315 . RL315A . -\$L319	QUIET COPY STEP
L315	LA01	\$L315	RL315A . RL319A . -\$L319	QUIET COPY STEP
L315	LA01	RL315A	\$L315 . RL319A . -\$L319	QUIET COPY STEP
L315	LA02	RL315A	\$L315 . RL319B . -\$L319	QUIET COPY STEP
L315	LA02	RL319B	\$L315 . RL315A . -\$L319	QUIET COPY STEP

**ASHFORD SC  
ASHFORD IECC A  
WORKSTATION 1 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
L315	LA02	\$L315	RL315A . RL319B . -\$L319	QUIET COPY STEP
L317	LA01	RL317	\$L317	QUIET COPY STEP
L317	LA01	\$L317	RL317	QUIET COPY STEP
L319	LA01	RL319A	\$L319	QUIET COPY STEP
L319	LA01	\$L319	RL319A	QUIET COPY STEP
L319	LA02	\$L319	RL319B	QUIET COPY STEP
L319	LA02	RL319B	\$L319	QUIET COPY STEP
L326	SSUS	\$L326		COPY STEP
L328	SSUF	\$L328		COPY STEP
R019	A019	2019G 'off'	\$R019 . -\$C019 . -\$B019 . -\$A019	
R019	CLRT	KWW T clr		
R021	A021	2021G 'off'	\$R021 . -\$C021 . -\$B021 . -\$A021	
R021	CLRT	KWV T clr		
R022	2022	2022G 'off'	\$R022 . -\$2022	
R022	CLRT	USFKAB f	\$R022 . SET T occ	
R022	CLRT	USFKAC f	\$R022 . SFJ T occ	
R023	A023	2023G 'off'	\$R023 . -\$C023 . -\$B023 . -\$A023	
R023	CLRT	KWU T clr		
R025	A025	2025G 'off'	\$R025 . -\$C025 . -\$B025 . -\$A025	
R025	CLRT	KDP T clr		
R050	A050	50G 'off'	\$R050 . -\$B050 . -\$A050	
R050	CLRT	KWD T clr	KWC T clr	
R052	A052	52G 'off'	\$R052 . -\$B052 . -\$A052	
R052	CLRT	KWB T clr	KWA T clr	
R054	A054	54G 'off'	\$R054 . -\$B054 . -\$A054	
R054	CLRT	KDX T clr	KDY T clr	
R062	F062	-\$F062	\$R062	
R062	F062	\$R062	-\$F062	
R062	CLRT	KWK T clr	\$R062	
R064	A054	64G 'off'	\$R064 . -\$B064 . -\$A064	
R064	CLRT	KWM T clr	KWL T clr	
R104	F104	-\$F104	\$R104	
R104	F104	\$R104	-\$F104	
R104	CLRT	SRY T clr	\$R104	
V193	VA02	\$V193	RV197 . RV201C . -\$V197 . -\$V201	QUIET COPY STEP
V193	VA02	RV197	\$V193 . RV201C . -\$V197 . -\$V201	QUIET COPY STEP
V193	VA02	RV201C	RV197 . \$V193 . -\$V197 . -\$V201	QUIET COPY STEP
V195	VA01	\$V195	RV199B . RV203C . -\$V199 . -\$V203	QUIET COPY STEP
V195	VA01	RV199B	\$V195 . RV203C . -\$V199 . -\$V203	QUIET COPY STEP
V195	VA01	RV203C	\$V195 . RV199B . -\$V199 . -\$V203	QUIET COPY STEP
V195	VA02	\$V195	RV199A . RV201C . -\$V199 . -\$V201	QUIET COPY STEP
V195	VA02	\$V195	RV199B . RV203B . -\$V199 . -\$V203	QUIET COPY STEP
V195	VA02	RV199A	\$V195 . RV201C . -\$V199 . -\$V201	QUIET COPY STEP
V195	VA02	RV199B	\$V195 . RV203B . -\$V199 . -\$V203	QUIET COPY STEP
V195	VA02	RV201C	RV199A . \$V195 . -\$V199 . -\$V201	QUIET COPY STEP
V195	VA02	RV203B	RV199B . \$V195 . -\$V199 . -\$V203	QUIET COPY STEP
V197	VA02	RV197	\$V197 . RV201C . -\$V201	QUIET COPY STEP
V197	VA02	RV201C	RV197 . \$V197 . -\$V201	QUIET COPY STEP
V197	VA02	\$V197	RV197 . RV201C . -\$V201	QUIET COPY STEP
V199	VA01	\$V199	RV199B . RV203C . -\$V203	QUIET COPY STEP
V199	VA01	RV199B	\$V199 . RV203C . -\$V203	QUIET COPY STEP
V199	VA01	RV203C	\$V199 . RV199B . -\$V203	QUIET COPY STEP
V199	VA02	RV199A	\$V199 . RV201C . -\$V201	QUIET COPY STEP
V199	VA02	RV199B	\$V199 . RV203B . -\$V203	QUIET COPY STEP
V199	VA02	RV201C	RV199A . \$V199 . -\$V201	QUIET COPY STEP

**ASHFORD SC  
ASHFORD IECC A  
WORKSTATION 1 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
V199	VA02	RV203B	RV199B . \$V199 . -\$V203	QUIET COPY STEP
V199	VA02	\$V199	RV199A . RV201C . -\$V201	QUIET COPY STEP
V199	VA02	\$V199	RV199B . RV203B . -\$V203	QUIET COPY STEP
V201	VA02	RV201C	\$V201	QUIET COPY STEP
V201	VA02	\$V201	RV201C	QUIET COPY STEP
V203	VA01	RV203C	\$V203	QUIET COPY STEP
V203	VA01	\$V203	RV203C	QUIET COPY STEP
V203	VA02	\$V203	RV203B	QUIET COPY STEP
V203	VA02	RV203B	\$V203	QUIET COPY STEP
V209	0020	20G 'off'	\$V209 . -\$0020	
V209	SSCR	\$V209		COPY STEP
V209	DB07			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0020
V214	SSFT	\$V214		COPY STEP
V220	VA03	\$V220	RV220C . RV216B . -\$V216	QUIET COPY STEP
V220	VA03	RV220C	\$V220 . RV216B . -\$V216	QUIET COPY STEP
V220	VA03	RV216B	\$V220 . RV220C . -\$V216	QUIET COPY STEP
V220	VA04	RV220A	\$V220	QUIET COPY STEP
V220	VA04	\$V220	RV220A	QUIET COPY STEP
V222	VA04	\$V222	RV222A	QUIET COPY STEP
V222	VA04	RV222A	\$V222	QUIET COPY STEP
V224	VA03	RV220C	\$V224 . RV224 . -\$V220 . RV216B . -\$V216	QUIET COPY STEP
V224	VA03	RV216B	\$V224 . RV224 . RV220C . -\$V220 . -\$V216	QUIET COPY STEP
V224	VA03	\$V224	RV224 . RV220C . -\$V220 . RV216B . -\$V216	QUIET COPY STEP
V224	VA03	RV224	\$V224 . RV220C . -\$V220 . RV216B . -\$V216	QUIET COPY STEP
V224	VA04	\$V224	RV224 . RV220A . -\$V220	QUIET COPY STEP
V224	VA04	RV220A	\$V224 . RV224 . -\$V220	QUIET COPY STEP
V224	VA04	RV224	\$V224 . RV220A . -\$V220	QUIET COPY STEP
V226	VA04	\$V226	RV222A . -\$V222	QUIET COPY STEP
V226	VA04	RV222A	\$V226 . -\$V222	QUIET COPY STEP
V228	VA03	RV220C	\$V228 . RV224 . -\$V224 . -\$V220 . RV216B . -\$V216	QUIET COPY STEP
V228	VA03	RV216B	\$V228 . RV224 . -\$V224 . RV220C . -\$V220 . -\$V216	QUIET COPY STEP
V228	VA03	RV224	\$V228 . -\$V224 . RV220C . -\$V220 . RV216B . -\$V216	QUIET COPY STEP
V228	VA03	\$V228	RV224 . -\$V224 . RV220C . -\$V220 . RV216B . -\$V216	QUIET COPY STEP
V232	SSST	\$V232		COPY STEP
V317	VA05	\$V317	RV319 . -\$V319 . RV321B . -\$V321	QUIET COPY STEP
V317	VA05	RV319	\$V317 . -\$V319 . RV321B . -\$V321	QUIET COPY STEP
V317	VA05	RV321B	\$V317 . RV319 . -\$V319 . -\$V321	QUIET COPY STEP
V319	VA05	\$V319	RV319 . RV321B . -\$V321	QUIET COPY STEP
V319	VA05	RV319	\$V319 . RV321B . -\$V321	QUIET COPY STEP
V319	VA05	RV321B	RV319 . \$V319 . -\$V321	QUIET COPY STEP
V324	SSUB	\$V324		COPY STEP
X108	108X	SGF T occ	-LDMAEADR . \$X108	
X108	DB08			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0131
X137	DB09			COM DIS MACRO - COMMON DISPLAY BERTH WITH 0124
LA01	CLRT	-RL317	\$LA01	QUIET NORMAL
LA01	CLRT	-RL319A	\$LA01	QUIET NORMAL
LA01	CLRT	-\$L317	RL317 . \$LA01	QUIET NORMAL
LA01	CLRT	-\$L319	RL319A . \$LA01	QUIET NORMAL
LA01	CLRT	-RL313A	RL317 . -\$L317 . \$LA01	QUIET NORMAL
LA01	CLRT	-RL313B	RL319A . -\$L319 . \$LA01	QUIET NORMAL
LA01	CLRT	-RL315A	RL319A . -\$L319 . \$LA01	QUIET NORMAL
LA02	CLRT	-RL319B	\$LA02	QUIET NORMAL

**ASHFORD SC  
ASHFORD IECC A  
WORKSTATION 1 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
LA02	CLRT	-\$L319	RL319B . \$LA02	QUIET NORMAL
LA02	CLRT	-RL313B	RL319B . -\$L319 . \$LA02	QUIET NORMAL
LA02	CLRT	-RL315A	RL319B . -\$L319 . \$LA02	QUIET NORMAL
VA01	CLRT	-RV199B	-\$V203 . RV203C . \$VA01	QUIET NORMAL
VA01	CLRT	-RV203C	\$VA01	QUIET NORMAL
VA01	CLRT	-\$V203	RV203C . \$VA01	QUIET NORMAL
VA02	CLRT	-RV197	-\$V201 . RV201C . \$VA02	QUIET NORMAL
VA02	CLRT	-RV201C	\$VA02	QUIET NORMAL
VA02	CLRT	-\$V201	RV201C . \$VA02	QUIET NORMAL
VA02	CLRT	-RV199A	-\$V201 . RV201C . \$VA02	QUIET NORMAL
VA02	CLRT	-RV199B	-\$V203 . RV203B . \$VA02	QUIET NORMAL
VA02	CLRT	-RV203B	\$VA02	QUIET NORMAL
VA02	CLRT	-\$V203	RV203B . \$VA02	QUIET NORMAL
VA03	CLRT	-RV224	RV220C . -\$V220 . -\$V216 . RV216B . \$VA03	QUIET NORMAL
VA03	CLRT	-RV220C	RV216B . -\$V216 . \$VA03	QUIET NORMAL
VA03	CLRT	-\$V220	RV220C . RV216B . -\$V216 . \$VA03	QUIET NORMAL
VA03	CLRT	-RV216B	\$VA03	QUIET NORMAL
VA04	CLRT	-RV224	RV220A . -\$V220 . \$VA04	QUIET NORMAL
VA04	CLRT	-RV220A	\$VA04	QUIET NORMAL
VA04	CLRT	-\$V220	RV220A . \$VA04	QUIET NORMAL
VA04	CLRT	-RV222A	\$VA04	QUIET NORMAL
VA04	CLRT	-\$V222	RV222A . \$VA04	QUIET NORMAL
VA05	CLRT	-RV319	-\$V319 . RV321B . -\$V321 . \$VA05	QUIET NORMAL
VA05	CLRT	-RV321B	\$VA05	QUIET NORMAL
SSW2	LSW2	TGG T clr	\$SSW2	
STA2	CLRT	-L111CREQ	\$STA2	
STA2	CLRT	-L113BREQ	\$STA2	
SSCR	LSCR	-\$V209	\$SSCR	
SSFT	LSFT	-\$V214	\$SSFT	
SSST	LSST	-\$V232	\$SSST	
SSUB	LSUB	-\$V324	\$SSUB	
SSUF	LSUF	-\$L328	\$SSUF	

**ASHFORD SC  
ASHFORD IECC A  
WORKSTATION 1 TD STEPPING TABLE**

Fm BRTH	To BRTH	TRIGGER	CONDITIONS	REMARKS
SSUS	LSUS	-\$L326	\$SSUS	

\* For details of the 'common display macro' please refer to the associated Block Schematic (Drg. 10A-DC-1-TD-BS)

Source Record Updated		
Version	Produced	Checked
UP1		
UP2		
UP3		
UX1		

	Initials	Signed	Date
PRODUCED			29/07/2013
CHECKED			15/8/2013
ISSUED			